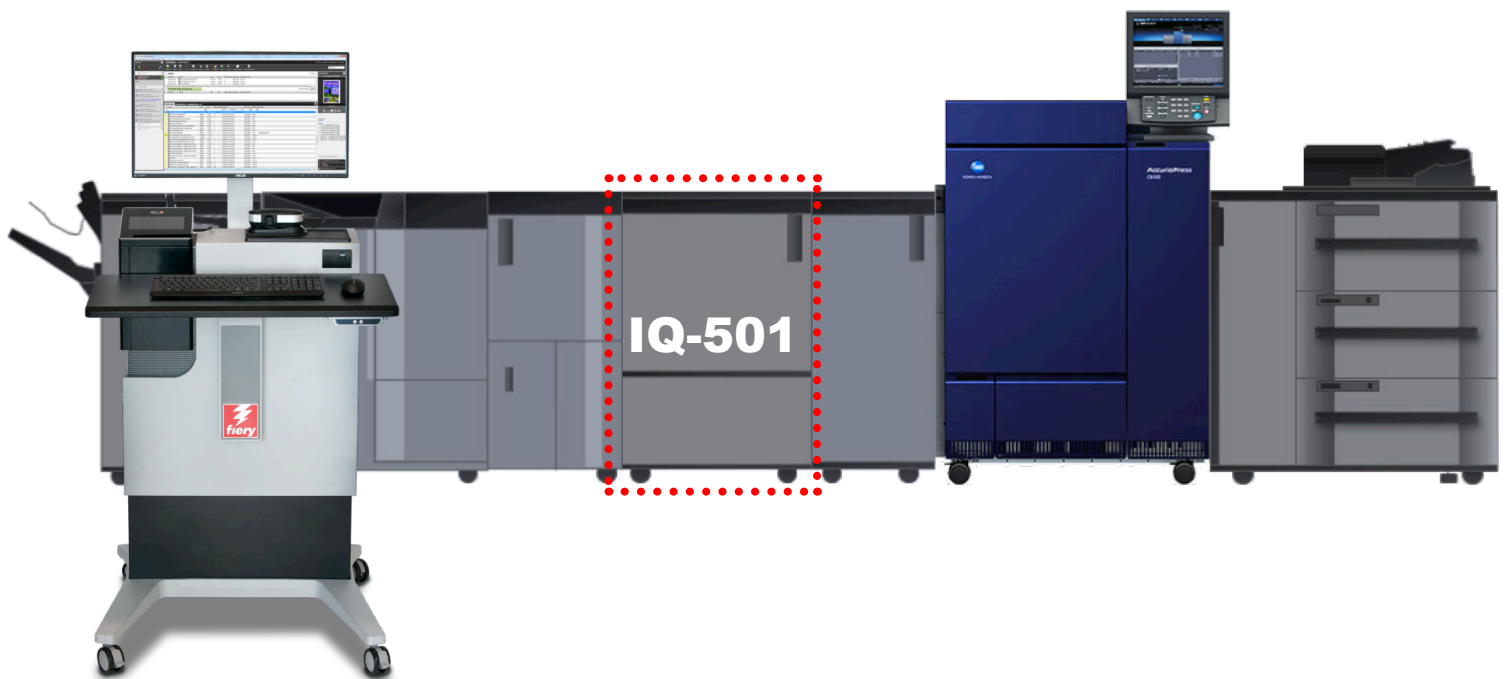


## How-to:

# Use the IQ-501 Intelligent Quality Optimizer with the Fiery server

Konica Minolta® IC-315, IC-313 and IC-417 for the AccurioPress® C6100/6085 and C2070/C2070P/2060



### Objectives of this guide

The IQ-501 is an optional module installed after the print engine which allows for in-line real-time scanning of both color patches and registration marks to ensure both color consistency and perfect registration during a production run. In addition the IQ-501 is equipped with an in-line spectrophotometer which can be used in conjunction with the in-line scanners for Fiery server calibration, color profiling and other color management tools. This guide will show you how to engage and effectively use the IQ-501 from the IC-315, IC-313, and IC-417 Fiery servers and the Fiery application on the AccurioPress C6100/6085, 2070/2070P/2060.

### IQ-501 Fiery Supported Features

- **Auto Image Adjustment:** This is an engine feature that constantly monitors both position and color quality of a job. It prints both registration marks and color bars on the inboard and outboard edges of the media to be scanned and analyzed by the IQ-501. The engine takes corrective action to ensure that both the position and color quality is maintained throughout the job. Auto Image Adjustment is triggered from the Job Properties of the job on the Fiery server.
- **Fiery Calibration from the Press Control Panel:** When performing Fiery server calibration from the press control panel the IQ-501 can be engaged to simplify the calibration process. The calibration target is automatically read by the IQ-501 and the calibration is updated on the Fiery server.
- **Fiery Calibration from Fiery Color Profiler Suite (FCPS):** A Fiery Color Profiler Suite software DVD is included with each Fiery server in the top tray of the server shipping box. The Calibrator module does not require a FCPS license, just the FCPS software. The IQ-501 can be selected from the Calibrator module simplifying the calibration process.
- **Printer Profiling using the Printer module of FCPS<sup>1</sup>:** When creating an output profile from the Printer module of FCPS you can choose the IQ-501 to read both the calibration targets and printer profiler targets, simplifying and automating profile creation.
- **G7 Calibration using the Printer module of FCPS<sup>1</sup>:** The G7 gray balance calibration target selection when creating a new calibration setting will print and scan the target if the IQ-501 is selected, making G7 optimization a simple and touchless process.
- **Printer Match (common calibration) using the Printer Match module of FCPS<sup>1</sup>:** The FCPS Printer Match module allows you to use a common calibration method to build profiles that match multiple printers of the same model. Both the calibration targets and printer profiler pages are automatically read when choosing the IQ-501. This greatly facilitates and simplifies the process. You should have the IQ-501 option on all presses being matched to take full advantage of this feature.
- **Fiery Color Verifier with three reference preset choices<sup>1</sup>:** If you set the FCPS verifier instrument preference to the IQ-501: Fiery Color Verifier will allow you to choose from three reference presets that are supported by the IQ-501: Fogra 2.2 media wedge, Fogra 3.0 media wedge and ISO12647-7 Control Wedge 2013.

**Note:** Fiery Color Profiler Suite can be installed on any PC or Mac client that has network access to the Fiery server, however it is recommended to install on the Fiery server itself if there is a FACI (direct connected monitor, keyboard and mouse). A license is not required for using the calibration module. Please contact your sales person or dealer/reseller should you require a FCPS license.

<sup>1</sup> Purchase of the Fiery Color Profiler Suite software license option is required to activate this module.

Fiery measurement features that do not use the IQ-501

Although the IQ-501 is not supported with the following features, if a supported spectrophotometer is purchased, in addition to the IQ-501, the features below that require measurement are fully supported. If the full capability of the Fiery server is desired, the EFI ES-2000 is recommended in order to capture spot colors using the Spot-On feature of Command WorkStation.

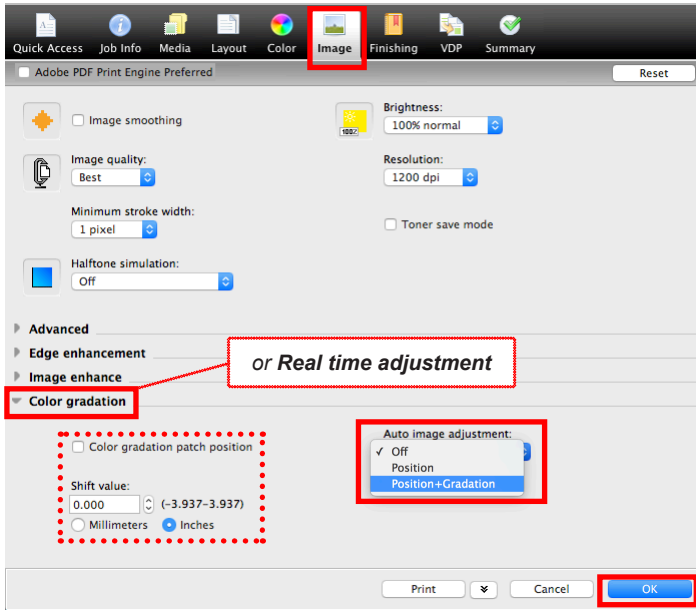
IQ-501 Unsupported FCPS and Command WorkStation features:

- Express Profile FCPS module.
- Auto Verify FCPS module.
- Verify FCPS module (when selecting custom or unsupported reference strips directly from the Verifier application).
- Device Link FCPS module (no measurements are needed).
- Printer Match FCPS module when selecting the New Device Link method (no measurements are needed).
- Color Verifier Assistant (from Command WorkStation Job Center).
- Calibrate module from Command WorkStation.

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## Auto Image Adjustment



1. Open **Job Properties** of the job in which you wish to engage Auto Image Adjustment.
2. Select the **Image** tab.
3. Pull down the **Color Gradation** section or **Realtime Adjustment** section.
4. Select either **Position** or **Position+Gradation**.
5. OPTIONAL: check the **Color gradation patch position** check box and choose a +/- **Shift value** to fine tune the placement of the color bars on the edge of the sheet.
6. Click **OK**.
7. Print the job.
8. Follow directions as needed on the Press Control Panel.



RGB/Process K strips

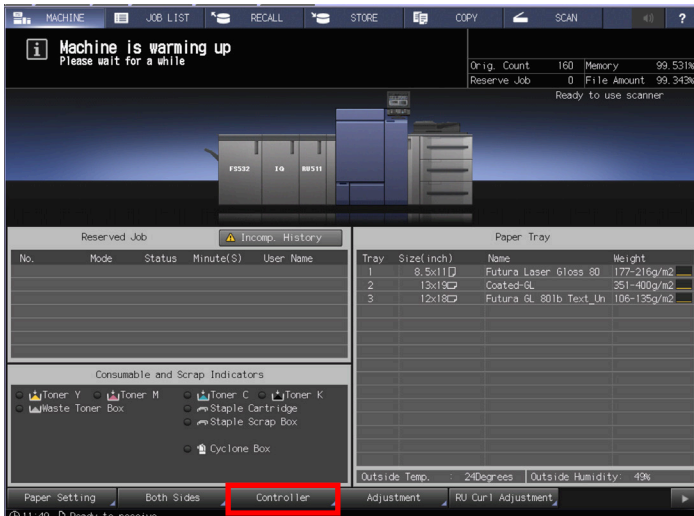
CMYK strips

The engine keeps track of which set of strips were last printed and ensures that they alternate. Position markers shown in red circles.

For the **Position+Gradation** selection the engine places alternating CMYK and RGB/Process K strips on the sheets' inboard and outboard edges. Approximately 9mm per edge is used. Position places cross hair marks within the 9mm edge at each corner. Please ensure that user content is not placed in these border areas as the engine will override and knock out content.

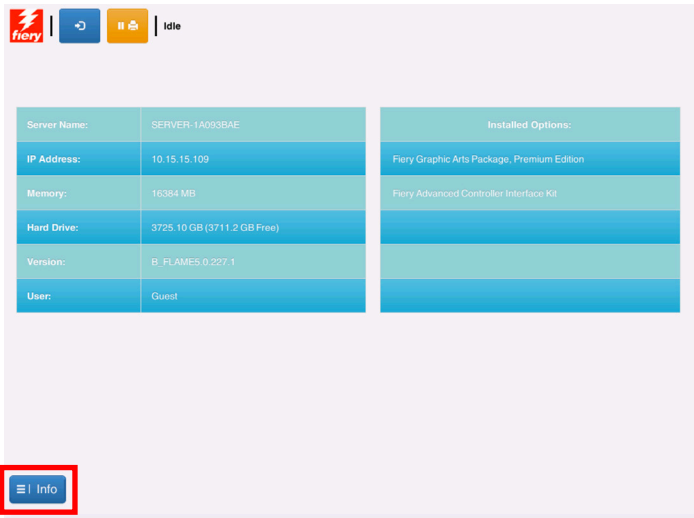
**Note:** ImageViewer or Preview will not show these marks as they are added at the engine.

## Fiery Calibration from the Press Control Panel



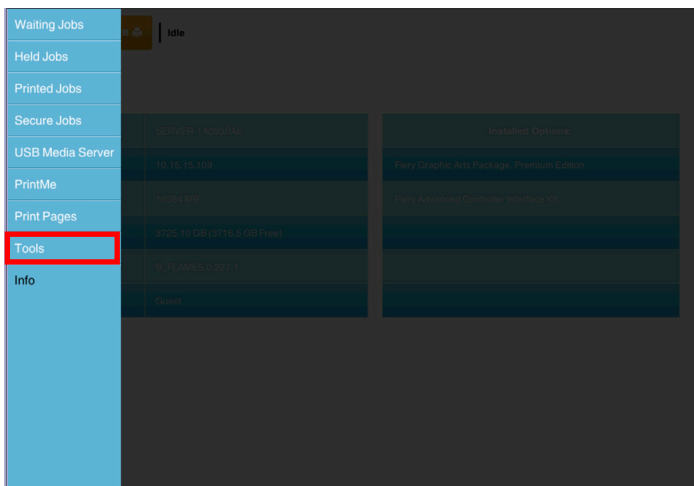
If the main screen is not showing on the press control panel, press the Utility Counter on the keypad then press Exit.

1. Select **Controller** from the Press Control Panel.

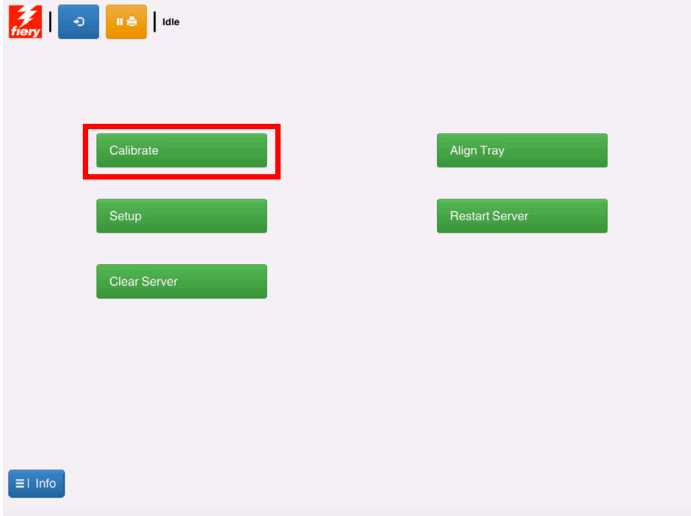


2. Press the blue icon button in the bottom left corner of the screen.

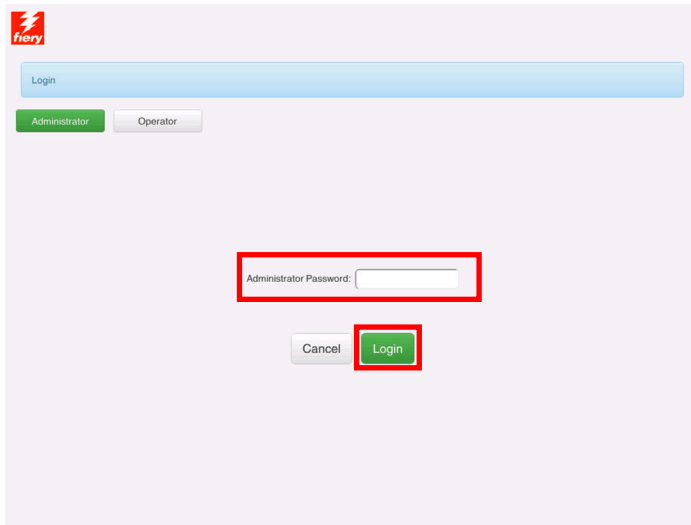
Note that this button may be labeled other than "Info" depending on the last use.



3. Press **Tools**.

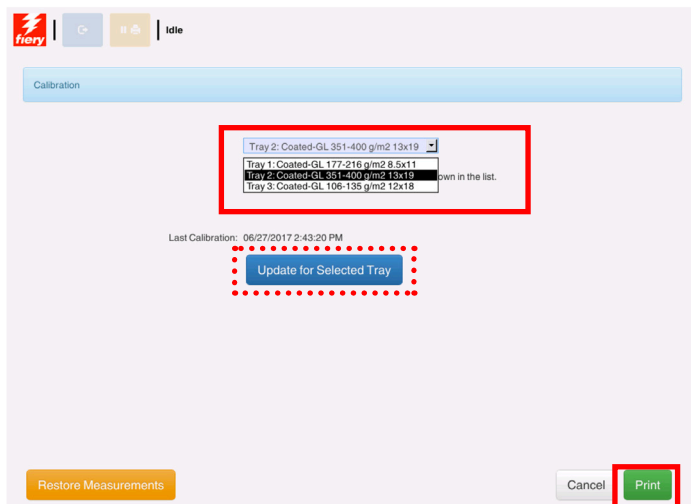


4. Press **Calibrate**.



5. You may be prompted to log onto the Fiery server.

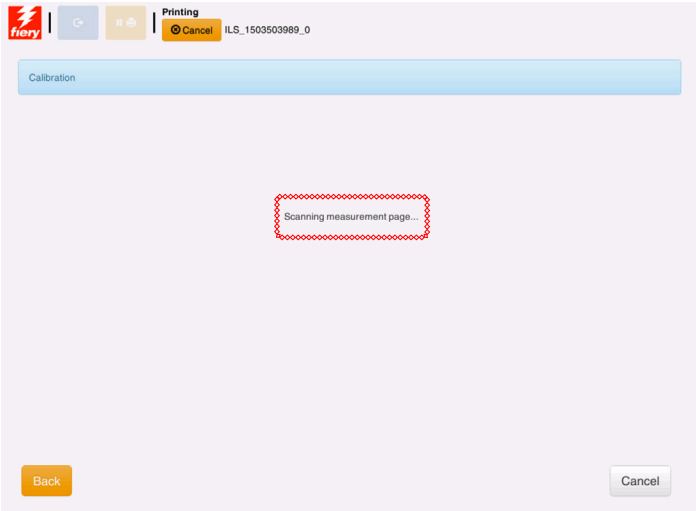
*The default Administrator Password is “Fiery.1”.*



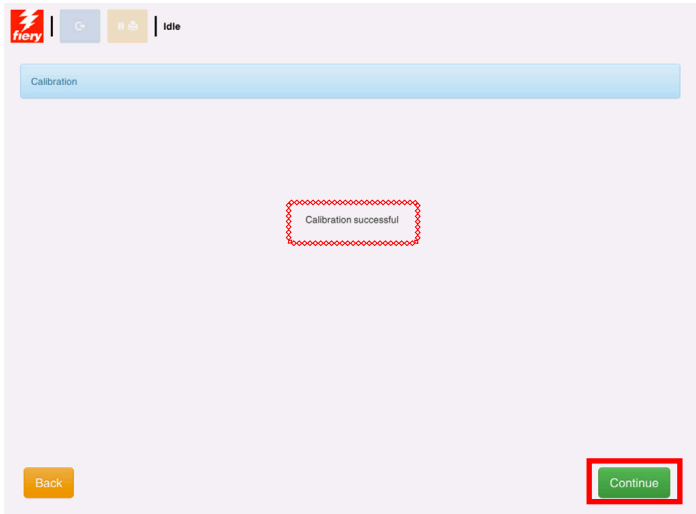
6. Select the tray with the desired media from the pull-down menu.

*Press **Update for Selected Tray** if the desired media is not showing.*

7. Press **Print**.

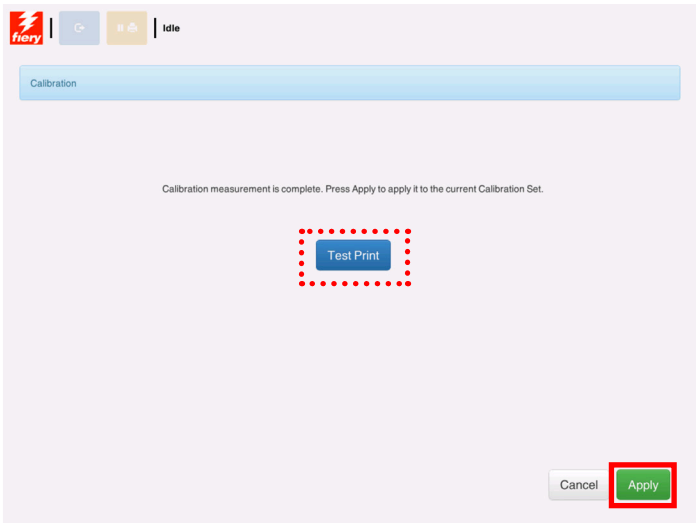


The calibration page prints and is scanned by the IQ-501.



When completed the **Calibration successful** message is displayed.

8. Press **Continue**.

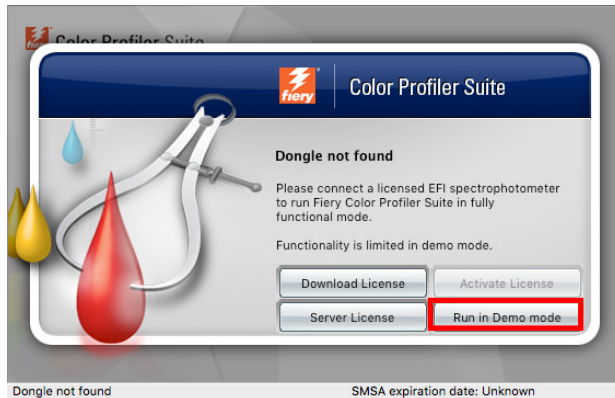


9. Press **Apply** to complete the calibration process.

*OPTIONAL: Press **Test Print** if desired.*



## Fiery Calibration from Fiery Color Profiler Suite (FCPS)

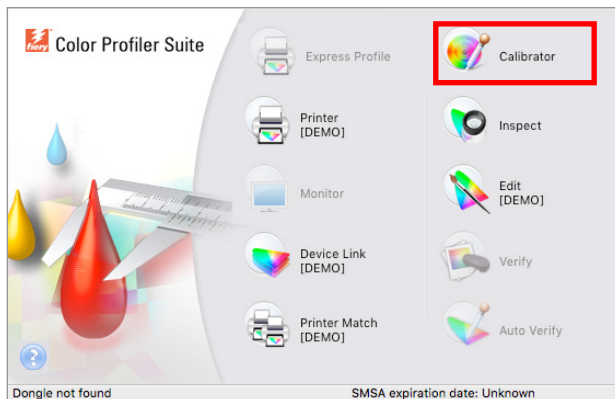


1. Start **Fiery Color Profiler Suite**.

*If you have not purchased and installed a license for FCPS you will need to run FCPS in Demo mode for Fiery Calibration as follows.*

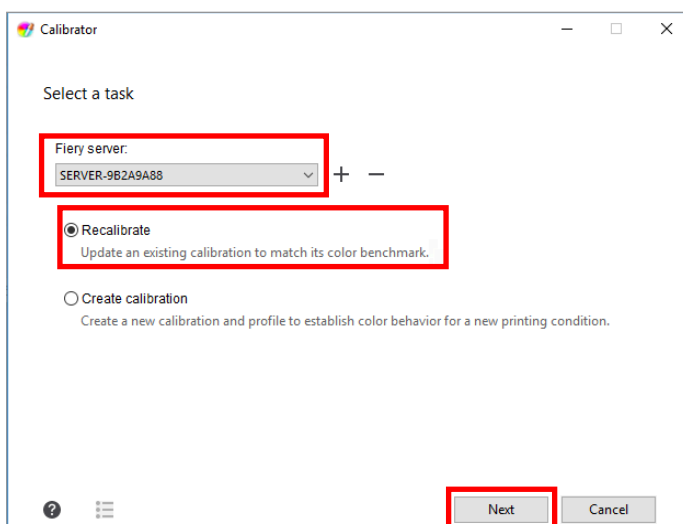
2. Select **Run in Demo mode**.

*This step will not be necessary if the license is installed and activated correctly.*



3. Click on the **Calibrator** icon.

*Note that Calibrator and Inspect are the only two modules that allow full capabilities without a license. Inspect is not discussed in this document.*



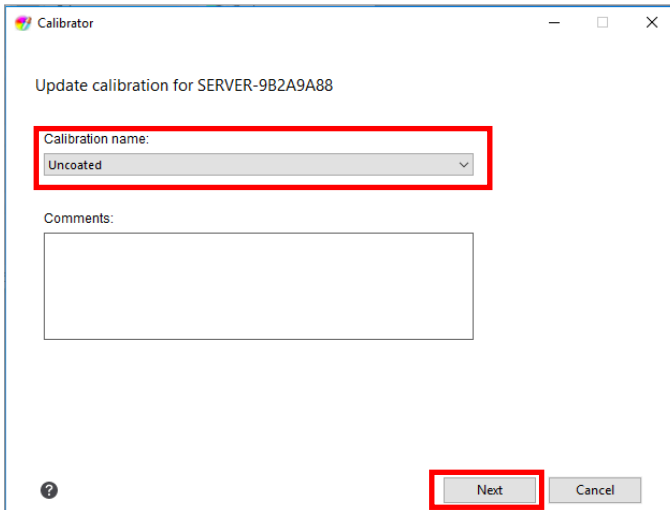
4. Select the **Fiery** server that you wish to calibrate.

*Click the “+” symbol to discover the Fiery server if it is not listed.*

5. Select **Recalibrate** and click **Next**.

*In this exercise we are recalibrating an existing calibration set.*





Calibrator

Update calibration for SERVER-9B2A9A88

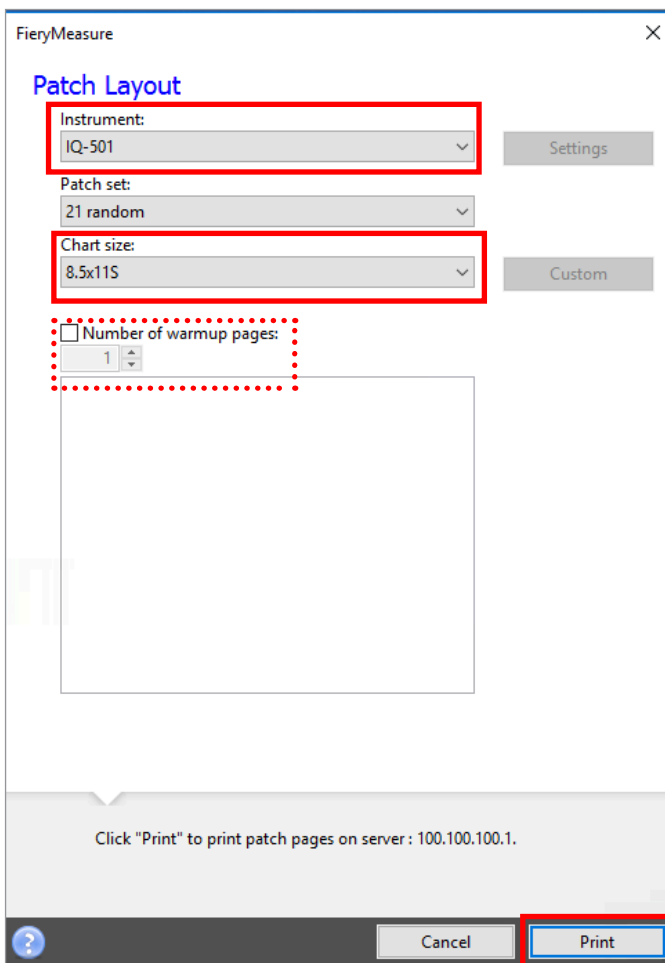
Calibration name:  
Uncoated

Comments:

Next Cancel

6. Select the **Calibration name** that you wish to recalibrate.

7. Click **Next**.



FieryMeasure

Patch Layout

Instrument:  
IQ-501

Patch set:  
21 random

Chart size:  
8.5x11S

Number of warmup pages:  
1

Click "Print" to print patch pages on server : 100.100.100.1.

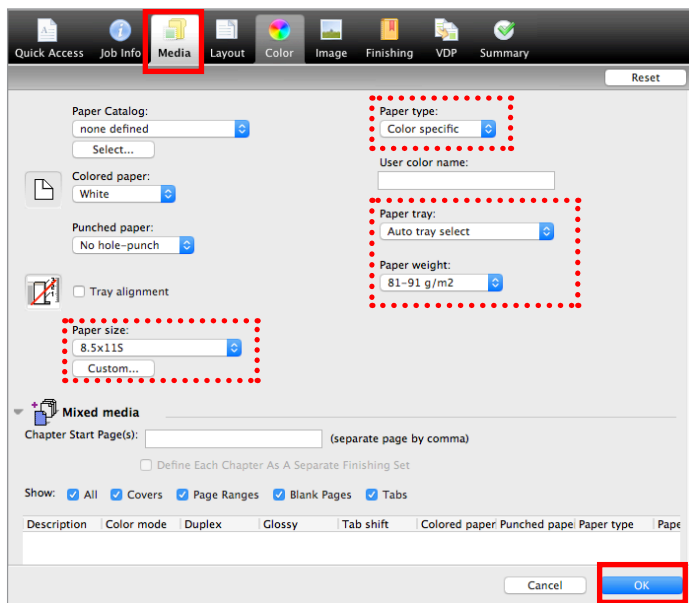
Cancel Print

8. Select **IQ-501** from the Instrument pull-down.

9. Select an appropriate size from the Chart size pull-down. Ensure that it matches the media selection (next step).

9A. Optionally select **warmup pages**.

10. Click **Print**.

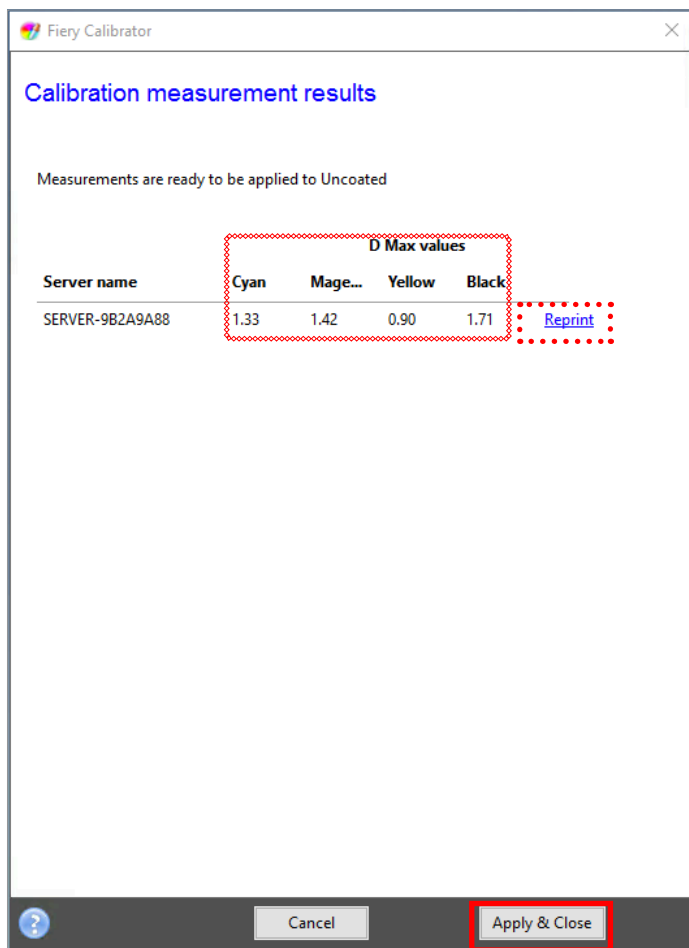
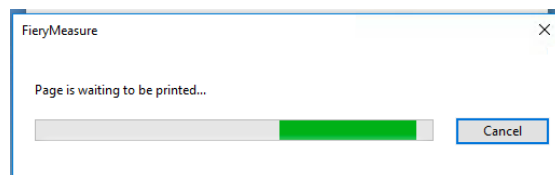


11. The **Fiery Measure** job properties window opens.

12. Select the **Media** tab.

13. Select the media attributes that are defined by the calibration name, ensuring that the media size matches the chart size (previous step).

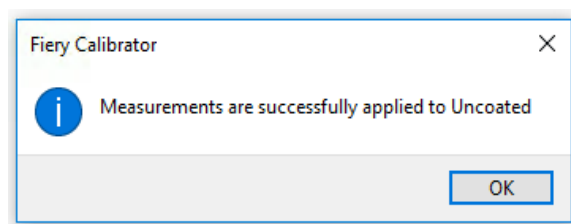
14. Click **OK** to print and measure the chart.



15. The **Calibration measurement results** are shown.

*Ensure that the D Max values displayed are within the expected tolerance for the engine and media selected. **Reprint** or take appropriate service steps if not.*

16. Click **Apply & Close** to complete the calibration.

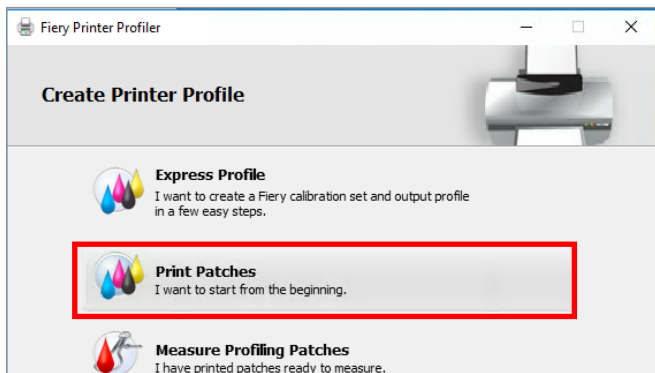


### Printer Profiling using the Printer module of FCPS including G7 calibration

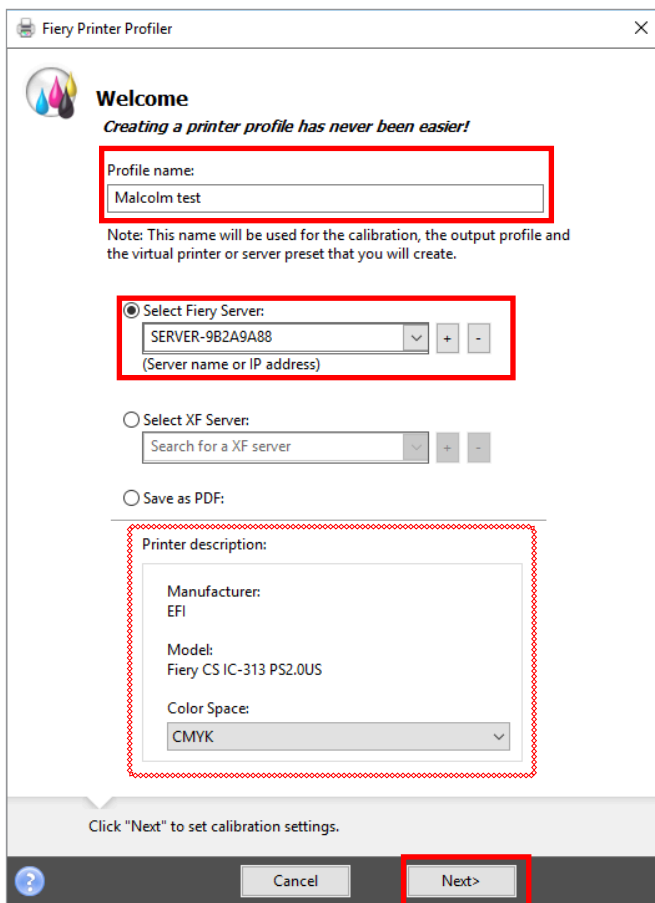


*You must have purchased and installed a license for FCPS to use this feature.*

1. Start **Fiery Color Profiler Suite** (FCPS).
3. Click on the **Printer** icon.

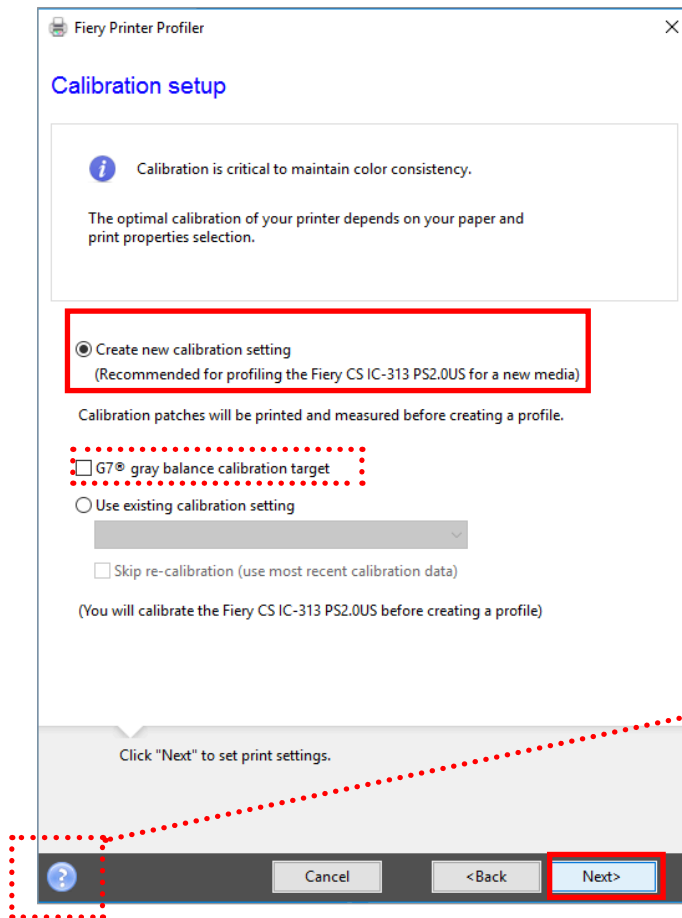


4. Click on **Print Patches**.



5. Enter an appropriate name for your profile.
6. Select the Fiery server.
7. Click **Next**.

*The Fiery model appears and CMYK is preselected.*



8. Select **Create new calibration setting**.

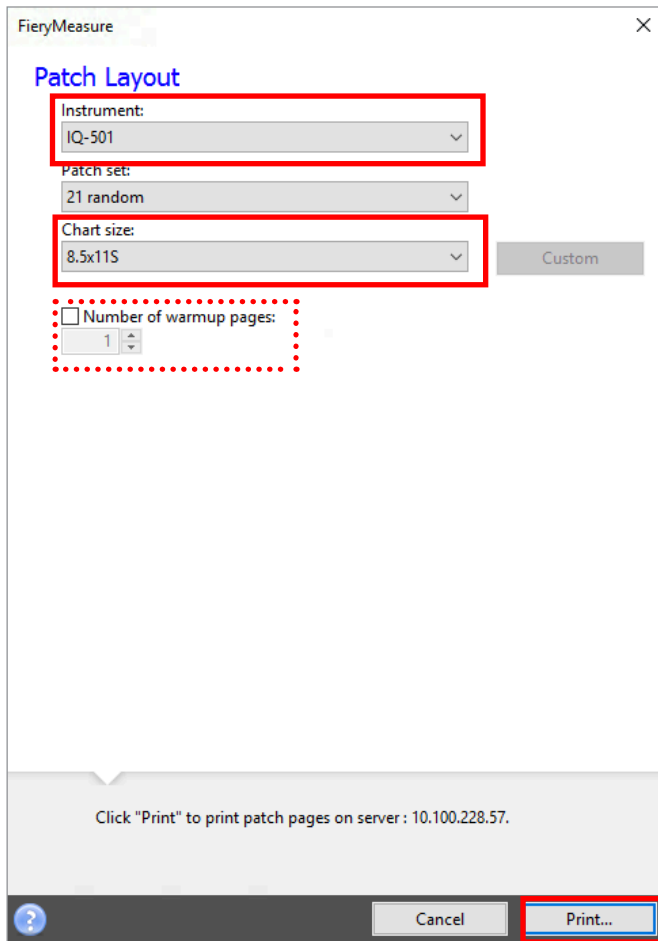
9. Optionally you may check **G7 gray balance calibration target**.

*If you choose the G7 gray balance calibration target the system will prompt you through additional steps to print and have the IQ-501 scan G7 P2P targets. This is an iterative process that allows you to build a neutral print density curve on top of basic calibration.*

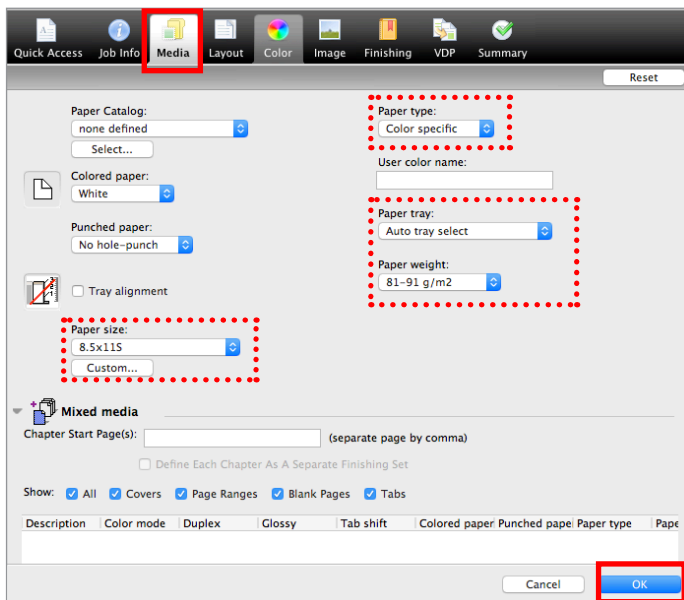
*These additional steps are not documented here, however the FCPS software will prompt you after the basic calibration to process the G7 P2P targets. The G7 P2P targets can be iterated until you are satisfied with the results. Once accepted the profiling process continues as documented.*

*Refer to the contextual help icon for assistance with the G7 workflow, or visit:*

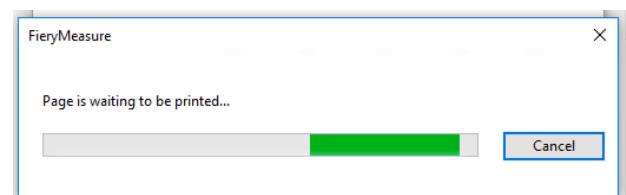
<http://fiery.efi.com/help/G7CalibrationWorkflow>



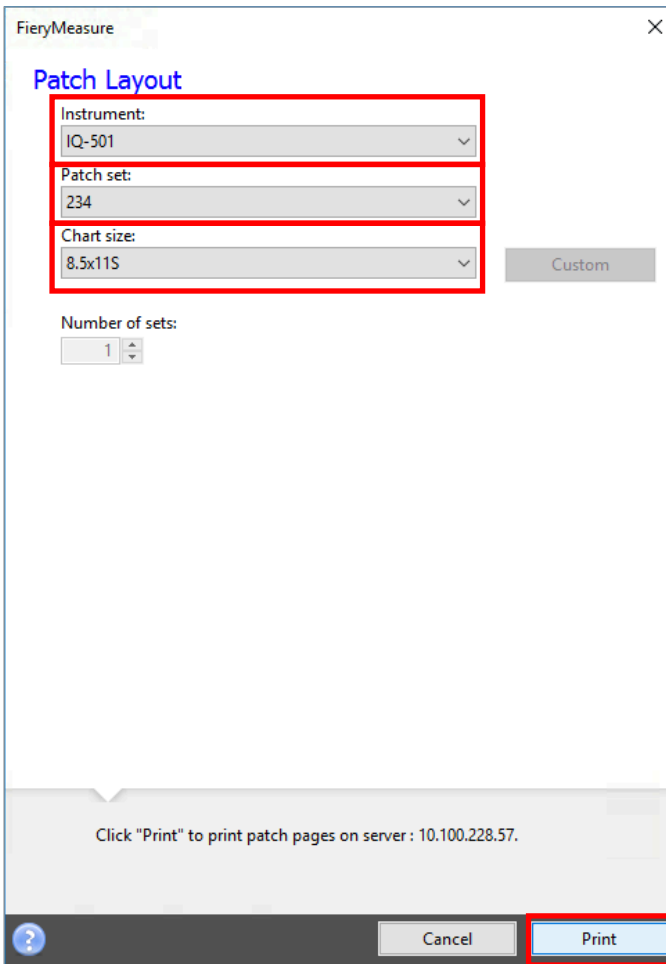
10. Select **IQ-501** from the Instrument pull-down.
11. Select an appropriate size from the **Chart size** pull-down. Ensure that it matches the media selection (next step).
- 11A. Optionally select **warmup pages**.
12. Click **Print**.



13. The **Fiery Measure** job properties window opens.
14. Select the **Media** tab.
15. Select the media attributes for the media you wish to profile, ensuring that the media size matches the chart size (previous step).
16. Click **OK** to print and measure the calibration chart.



**Note:** If you chose the G7 gray balance calibration target option in step 9, additional steps and targets are generated here. Once complete the process continues as documented.

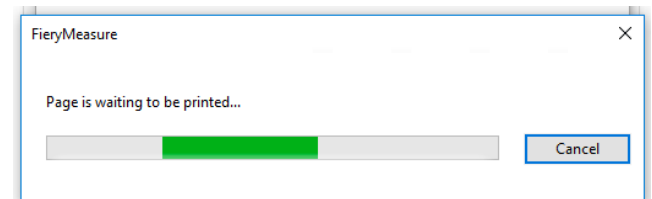


We continue with printing and measuring the profile patch pages.

17. Select **IQ-501** from the Instrument pull-down.
18. Select an appropriate number of patches from the **Patch set** pull-down.

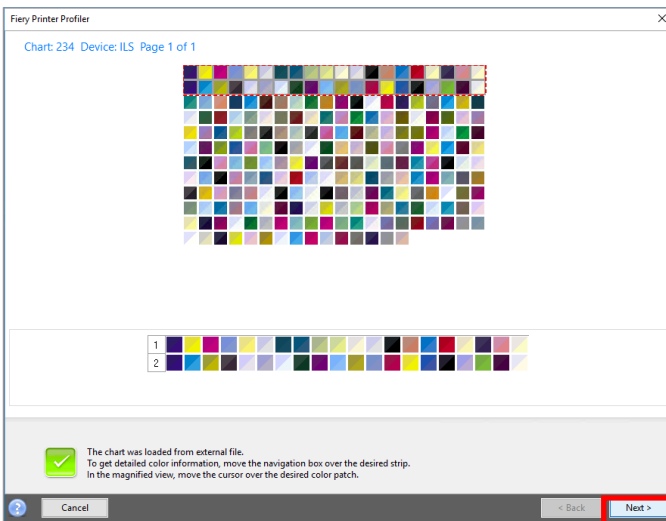
*Since this will be read automatically select an appropriate number of patches for the desired precision. More patches generally provide better precision. Note that more sheets will be also be used.*

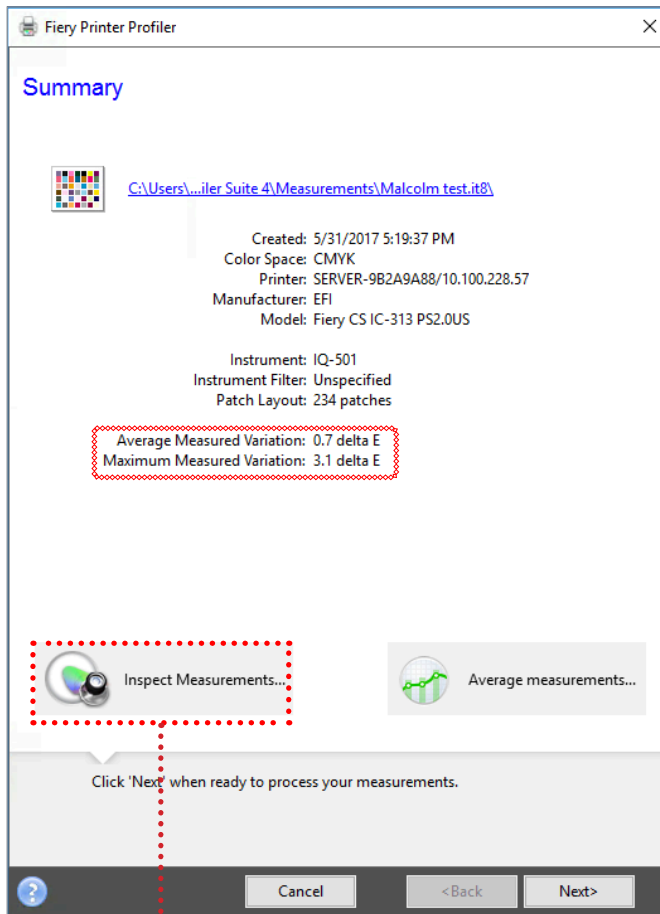
19. Select an appropriate size from the **Chart size** pull-down.
20. Click **Print** to print and measure the profiler patch pages.



The results of the Fiery measure module are automatically displayed.

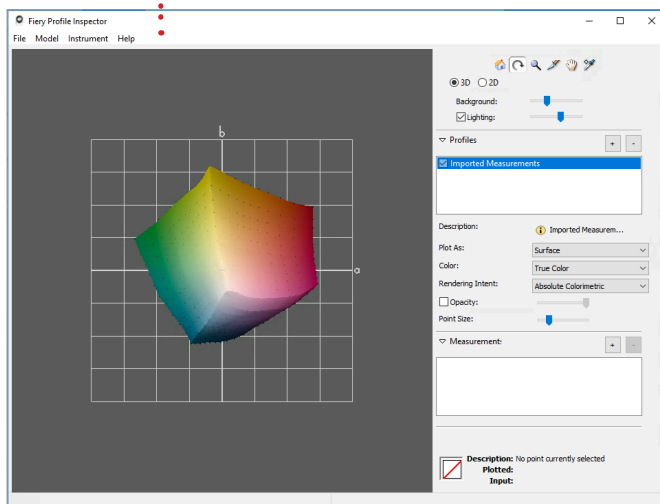
21. Click **Next** to continue.



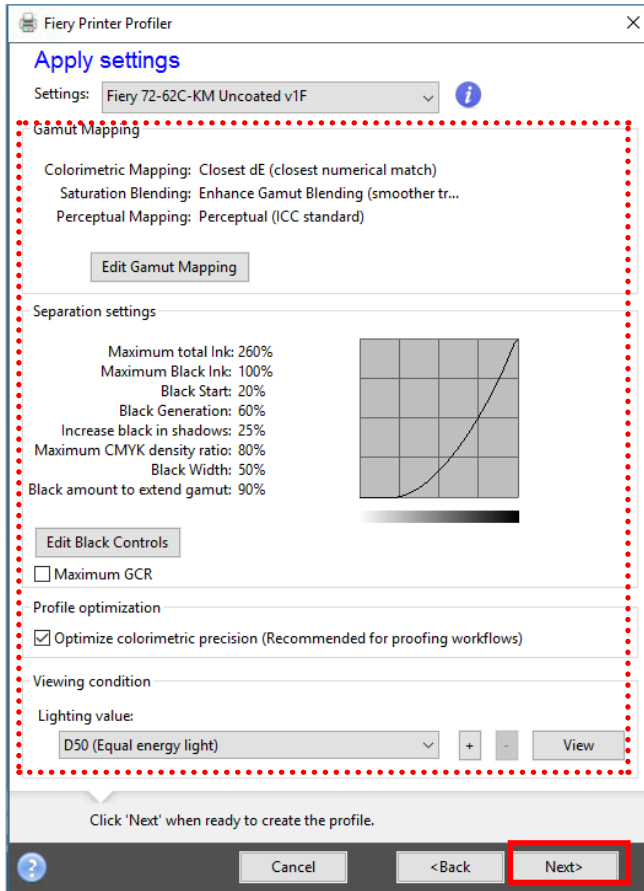


The measurements summary is displayed.

22. Review the **Maximum and Average measured variation** for anomalies. Take appropriate action as needed, based on your precision requirements. Engine service may be necessary if you determine that the DeltaE (dE) values are too high.
23. Optionally click on the **Inspect Measurements** button to review the gamut map.
24. Click **Next** to continue.





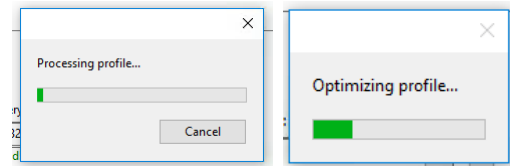


The Apply settings window is displayed.

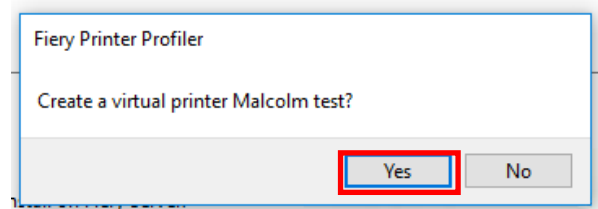
25. Make any changes as needed.

Defaults are usually a good choice unless advanced features are needed. **Maximum GCR** will deliver more neutral rendering if desired.

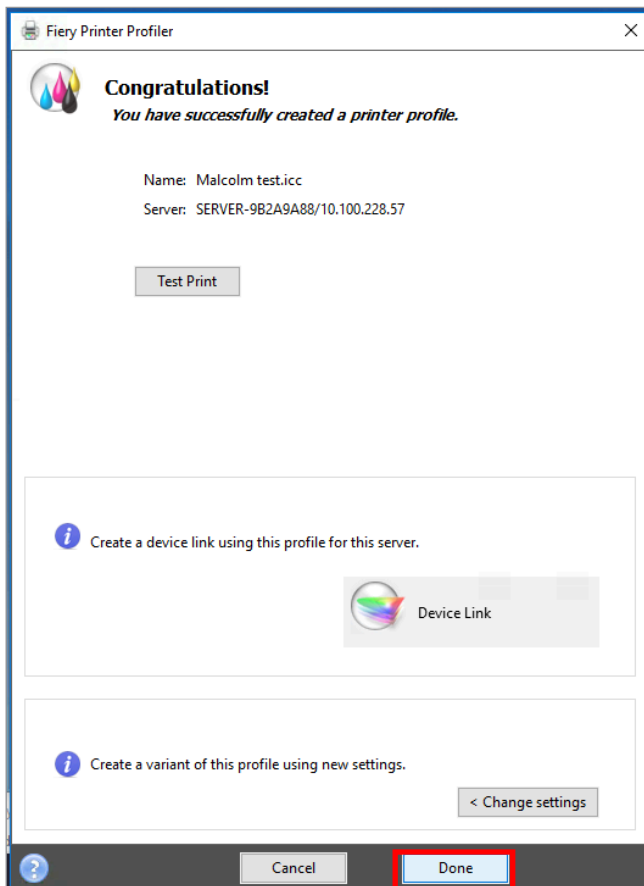
26. Click **Next** to process and optimize the profile.

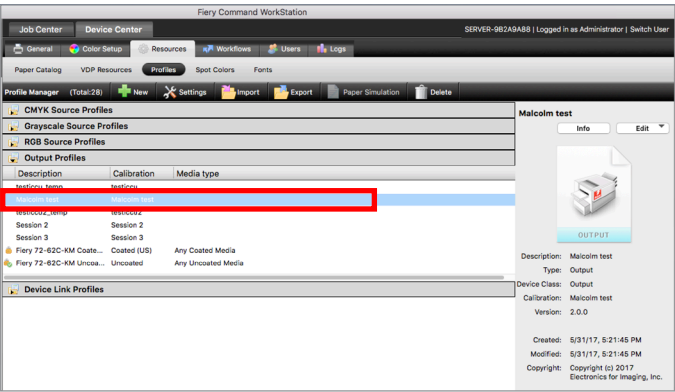


27. Click your selection to the **Create a virtual printer** selection. This is recommended.

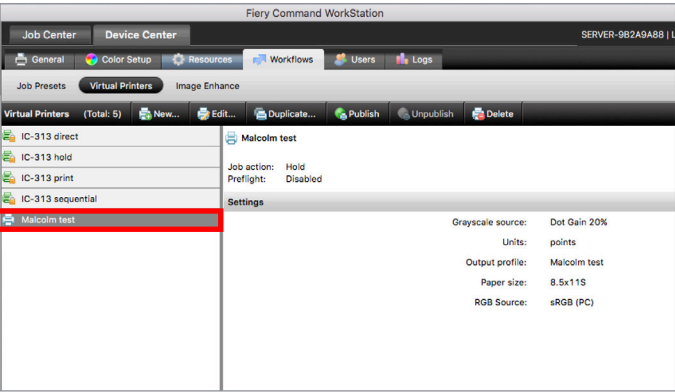


28. Click **Done**.

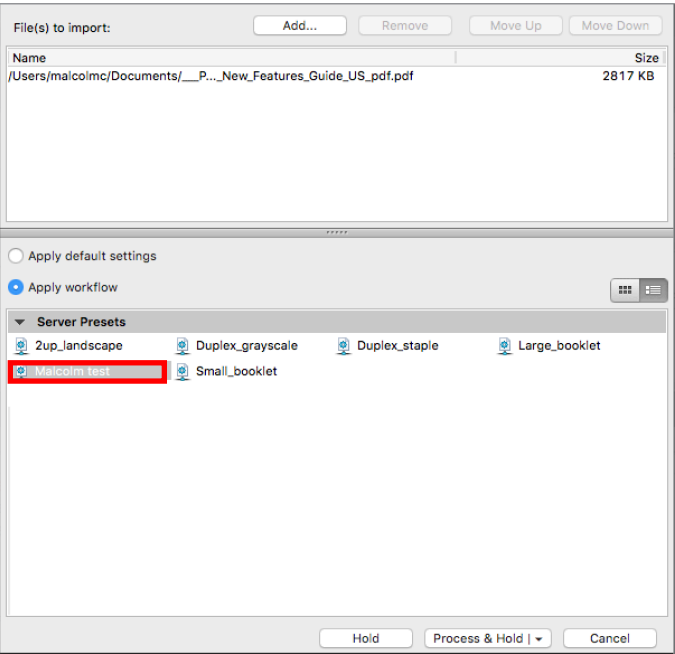




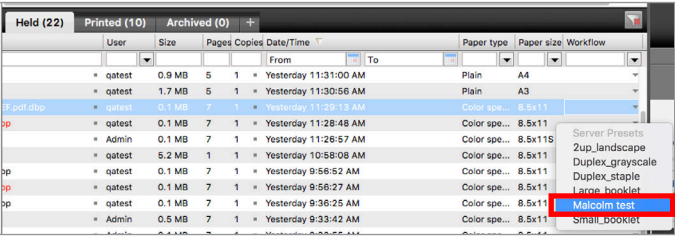
The new profile is automatically installed as an output profile on the Fieri server.



A Virtual Printer (or Workflow) is automatically setup under Device Center>Workflows>Virtual Printers. The new profile is automatically applied to all jobs using this workflow.

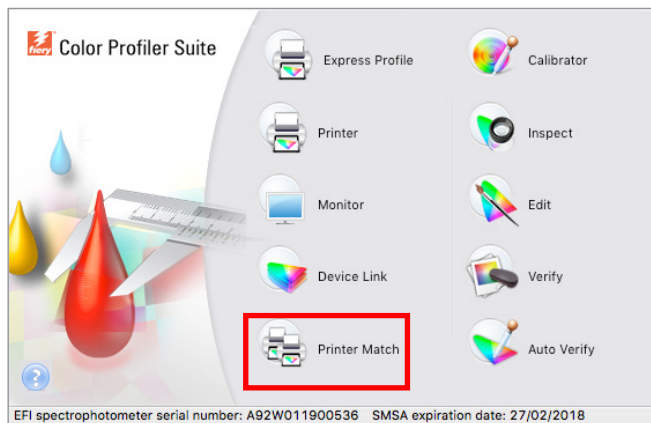


When Importing a job the new Virtual Printer is made available to apply upon import of any new job.



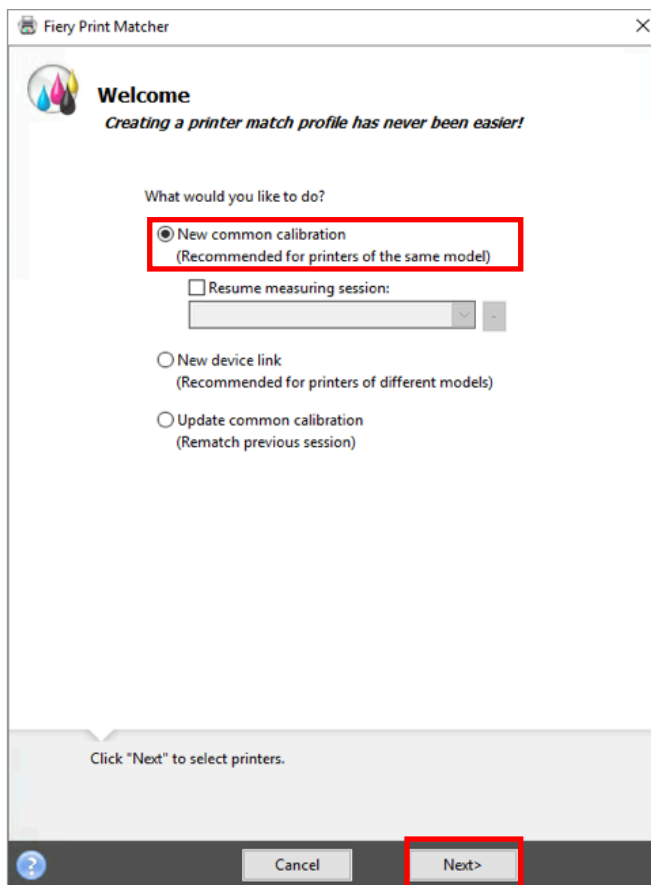
The Virtual Printer is also made available under the Workflow column in Command WorkStation.

### Printer Match (common calibration) using the Printer Match module of FCPS



*You must have purchased and installed a license for FCPS to use this feature.*

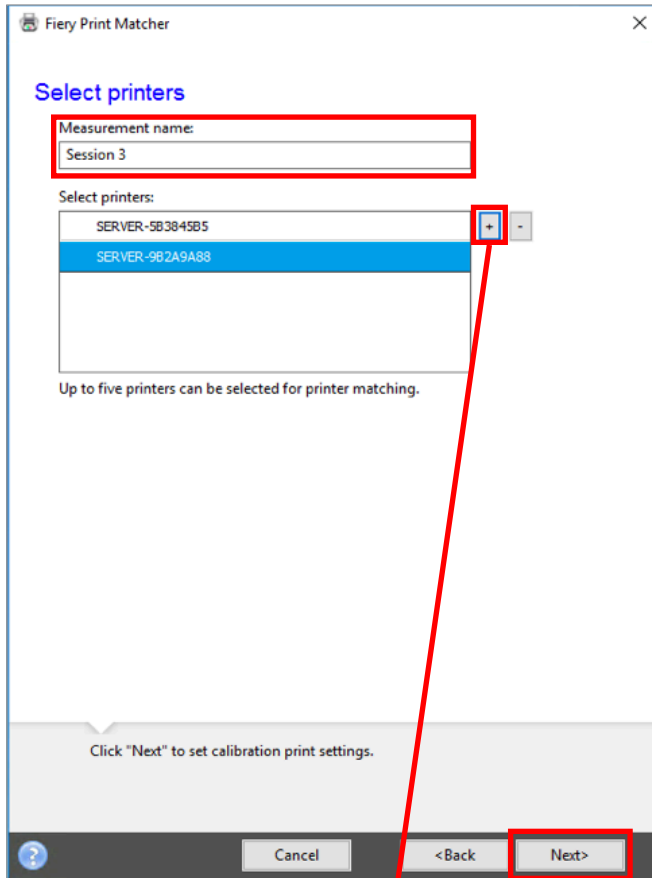
1. Start **Fiery Color Profiler Suite** (FCPS).
2. Click on the **Printer Match** icon.



3. Select **New common calibration** (or **Update common calibration**).

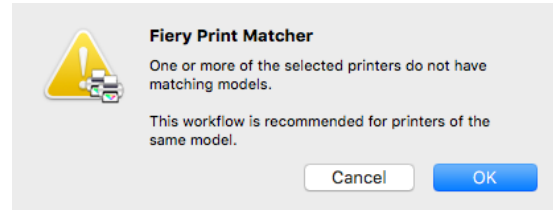
*The **New device link** selection does not trigger prints that require measurement therefore not demonstrated here, but fully supported.*

4. Click **Next** to continue.

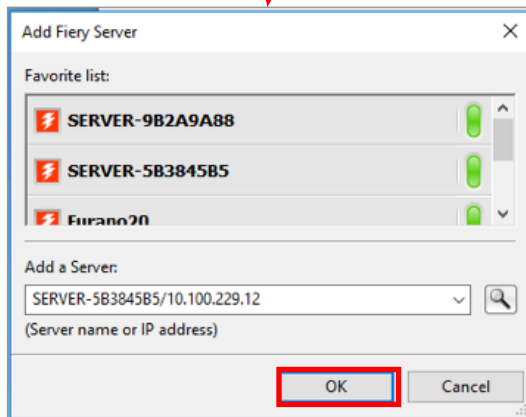


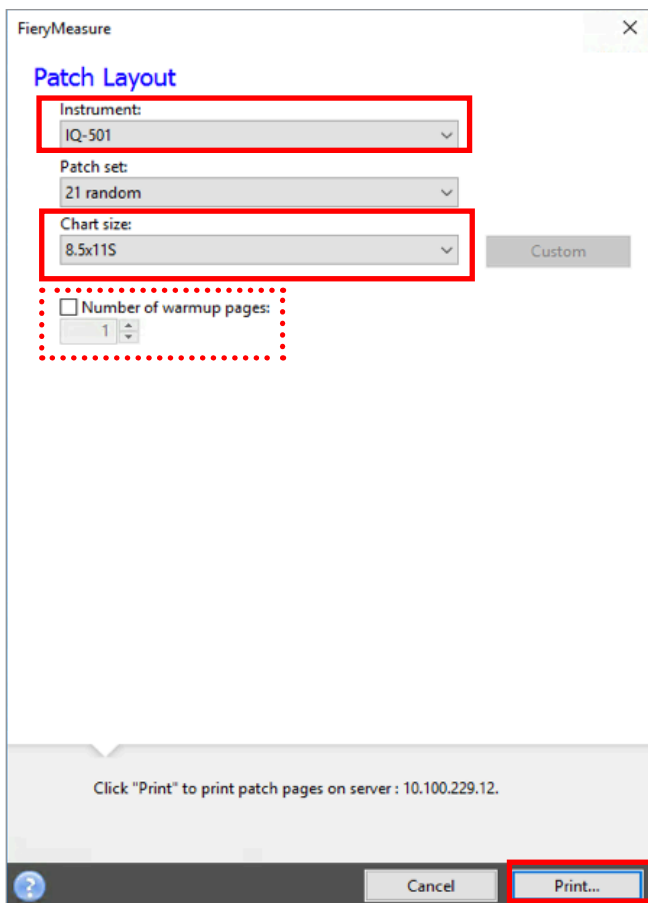
5. Enter a **Measurement name**. This name will be your suggested profile name.
6. Select up to five printers to be matched. Click the “+” to discover and add the Fiery servers.

*If the press models are not exactly the same type you will receive a warning to use an alternative method, Device Link. Take appropriate action.*

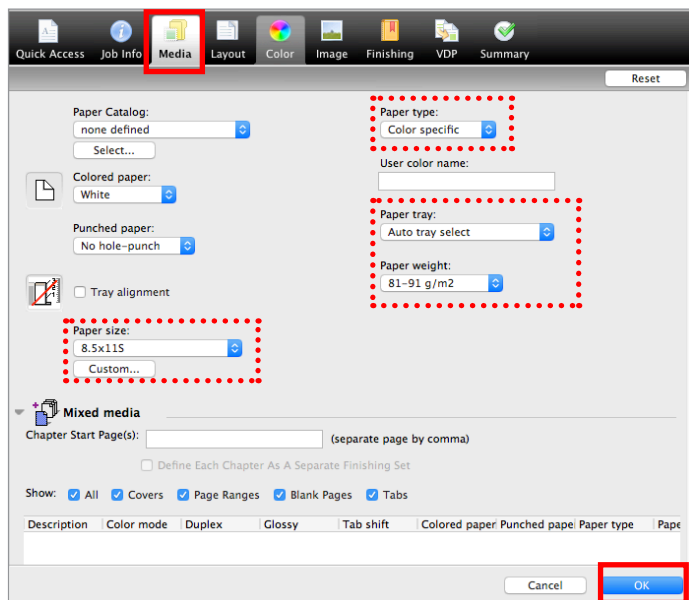


7. Click **Next** when all Fiery servers have been added.

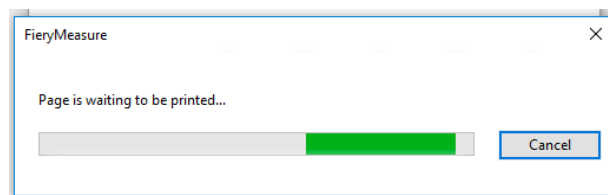


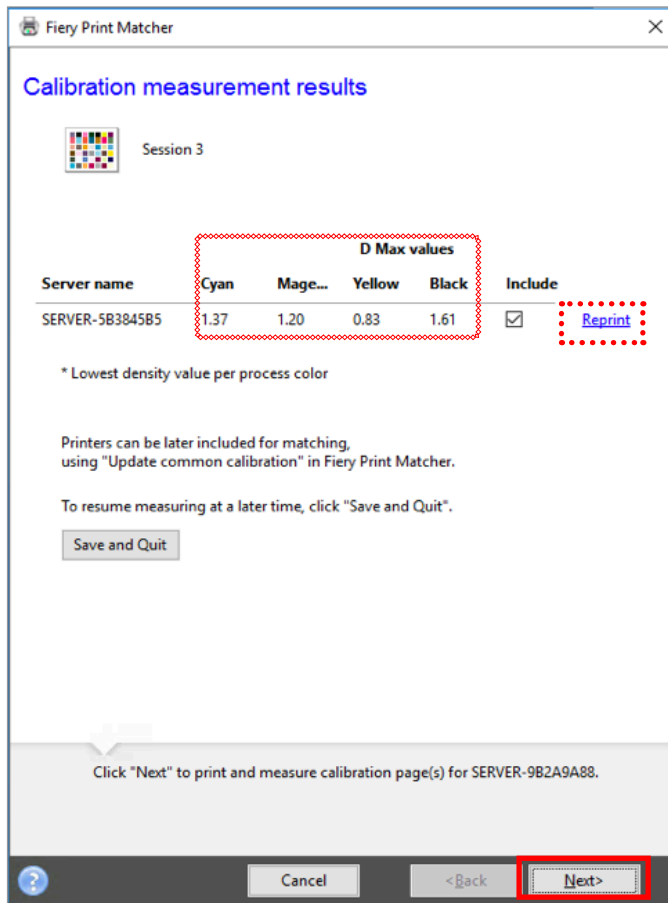


8. Select **IQ-501** from the Instrument pull-down.
9. Select an appropriate size from the **Chart size** pull-down. Ensure that it matches the media selection (next step).
- 9A. Optionally select **warmup pages**.
10. Click **Print**.



11. The **Fiery Measure** job properties window for the first server opens.
12. Select the **Media** tab.
13. Select the media attributes for the media you wish to use.
14. Click **OK** to print and measure the calibration chart for the first server.

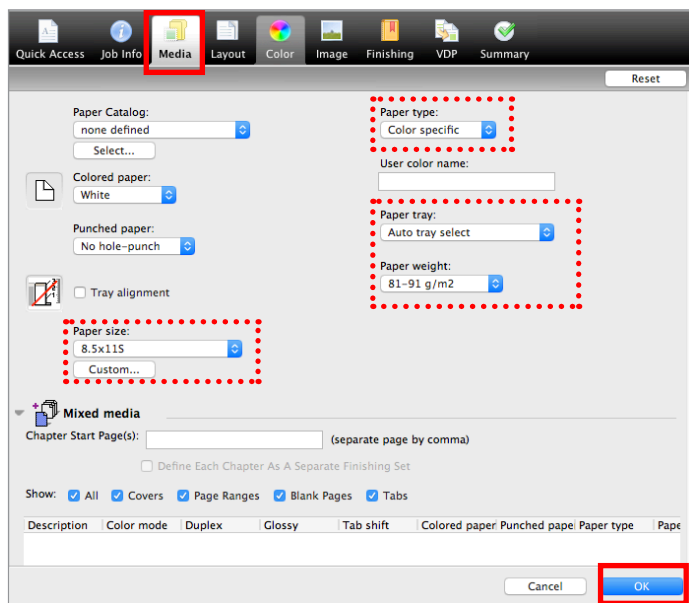




15. The **Calibration measurement results** are shown.

*Ensure that the D Max values displayed are within the expected tolerance for the engine and media selected. **Reprint** or take appropriate service steps if not.*

16. Click **Next** to continue the calibration of the second (and subsequent) server(s).

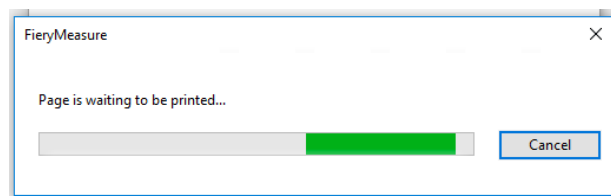


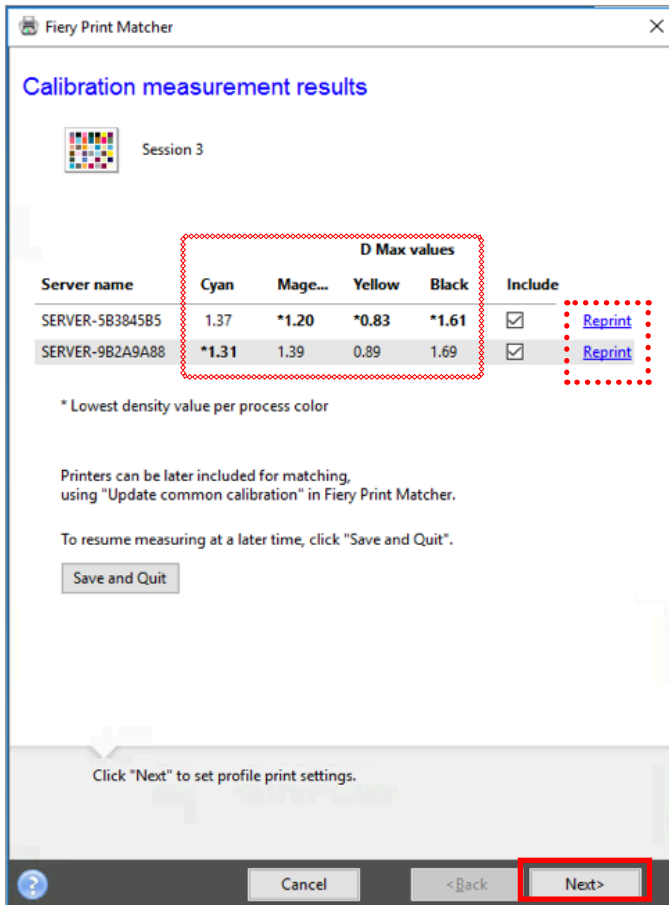
17. The **Fiery Measure** job properties window opens for the second server.

18. Select the **Media** tab.

19. Select the media attributes for the media you wish to use.

20. Click **OK** to print and measure the calibration chart for the second server.



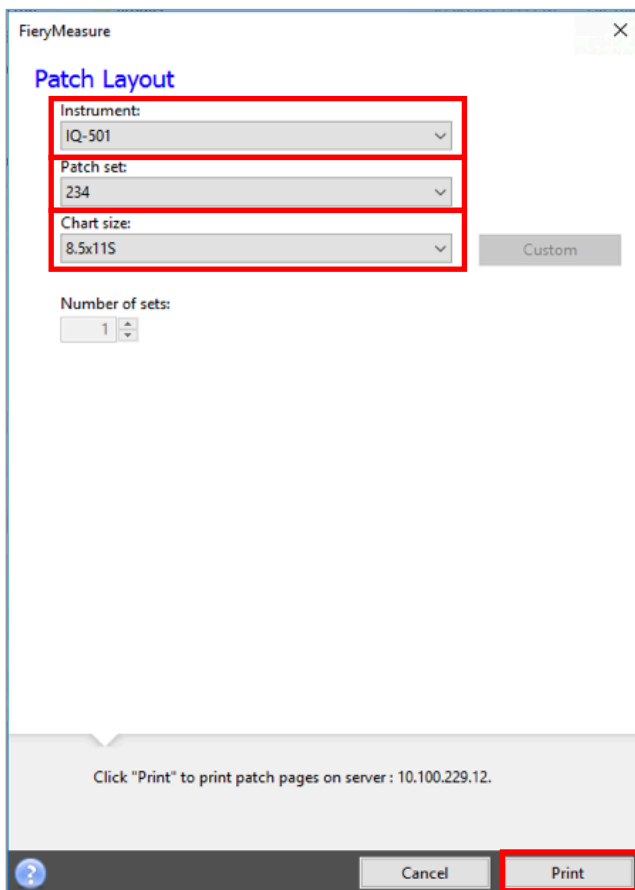


This window will display after all servers in the list have been calibrated.

- The **Calibration measurement results** for both servers are shown.

Ensure that the D Max values displayed are within the expected tolerance for the engines and media selected. **Reprint** or take appropriate service steps if not.

- Click **Next** to continue with the printer profiling process.



- Select **IQ-501** from the Instrument pull-down.

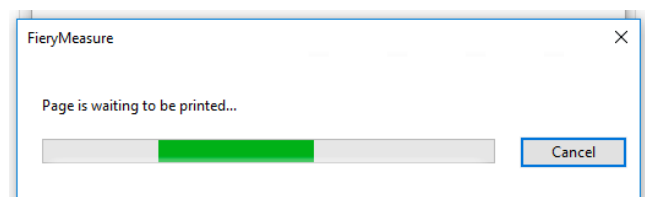
- Select an appropriate number of patches from the **Patch set** pull-down.

Since these patches will be read automatically select an appropriate number of patches for the desired precision or standard. More patches generally provides better precision.

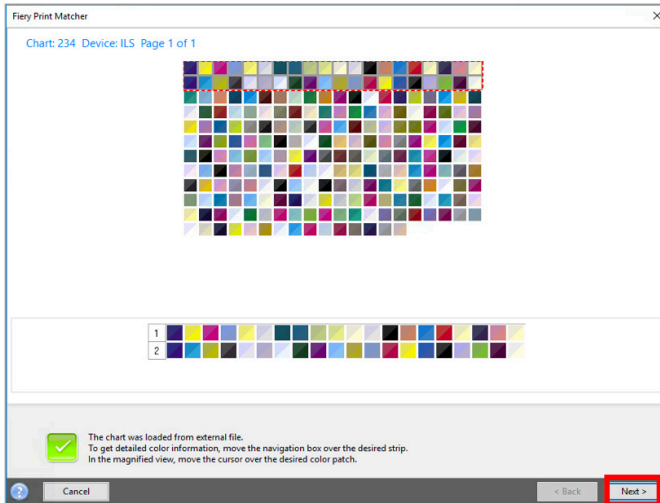
Note: more sheets will be also be used.

- Select an appropriate size from the **Chart size** pull-down.

- Click **Print** to print and measure the profiler patch pages for the first server.

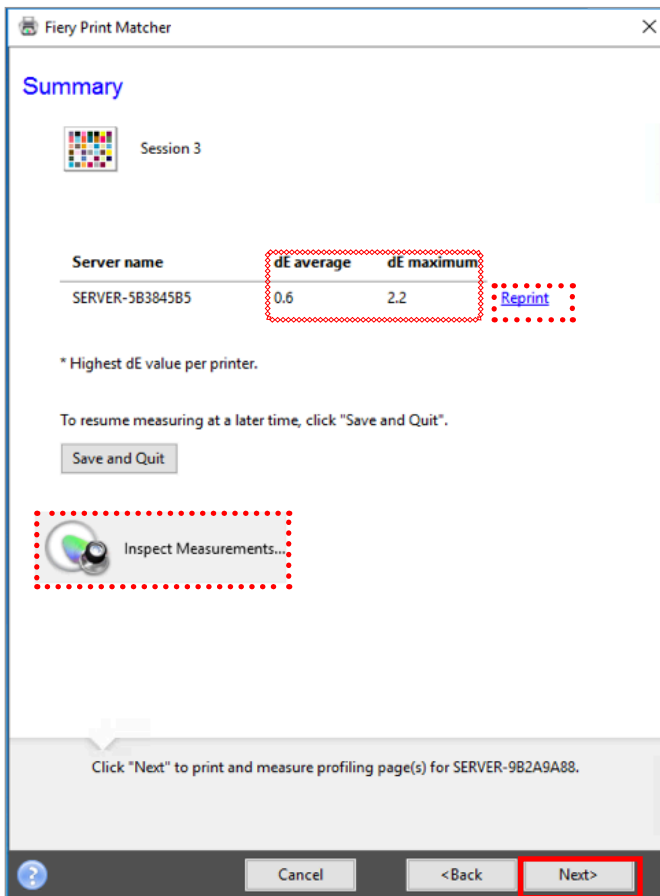






The results of the Fiery measure module for the first server are automatically displayed.

27. Click **Next** to continue.

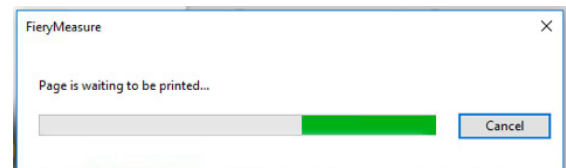


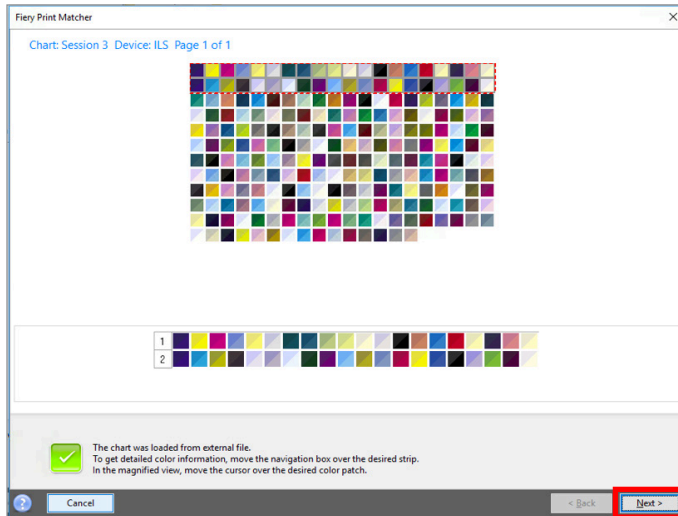
The measurements summary for the first server is displayed.

28. Review the **dE average** and **dE maximum** for anomalies. Take appropriate action as needed.

29. Optionally click on the **Inspect Measurements** button to review the gamut map.

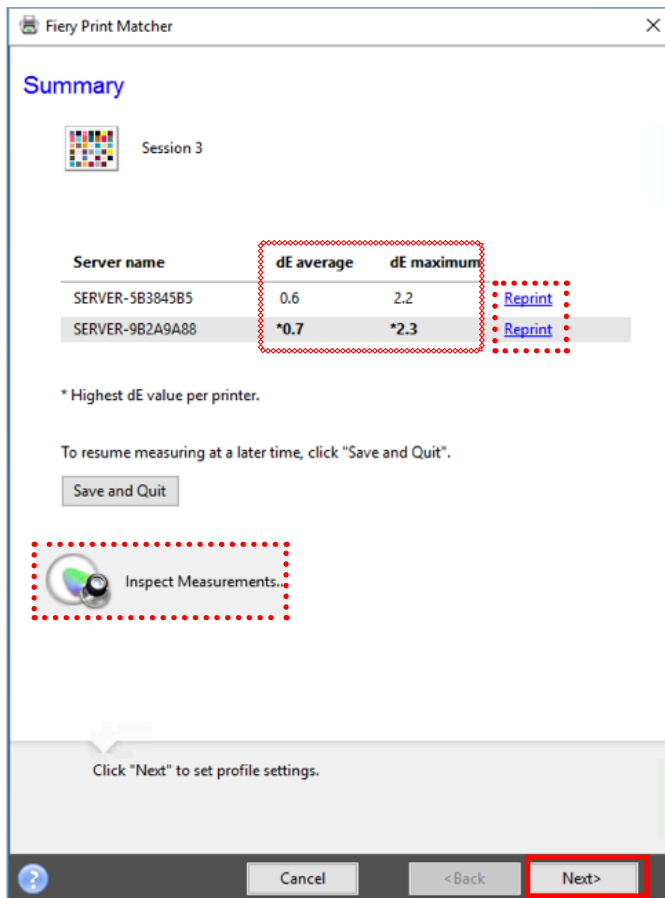
30. Click **Next** to continue printing and measuring the patch pages for the second server.





The results of the Fiery measure module for the second server are automatically displayed.

31. Click **Next** to continue.

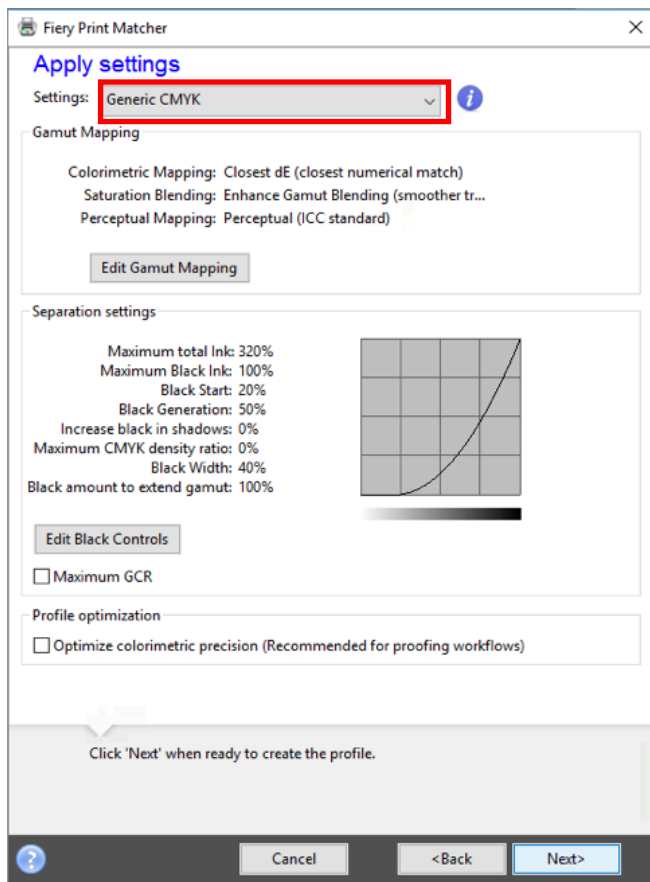


The measurements summary for both servers is displayed.

32. Review the **dE average** and **dE maximum** for anomalies. Take appropriate action as needed.

33. Optionally click on the **Inspect Measurements** button to review the gamut map(s).

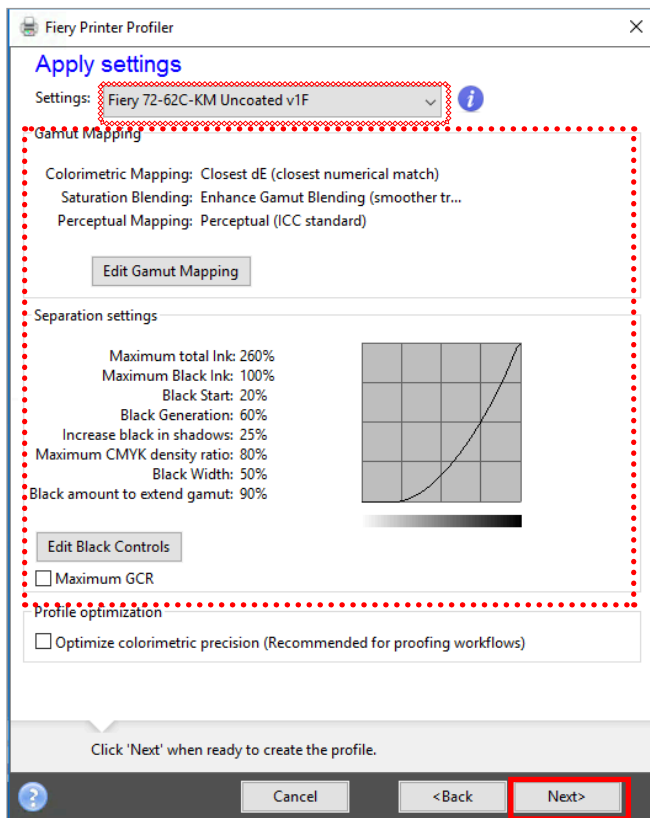
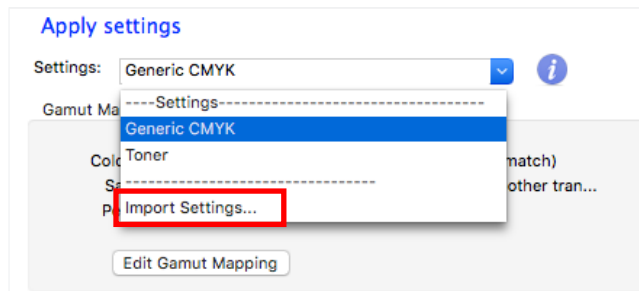
34. Click **Next** to continue.



The Apply settings window is displayed.

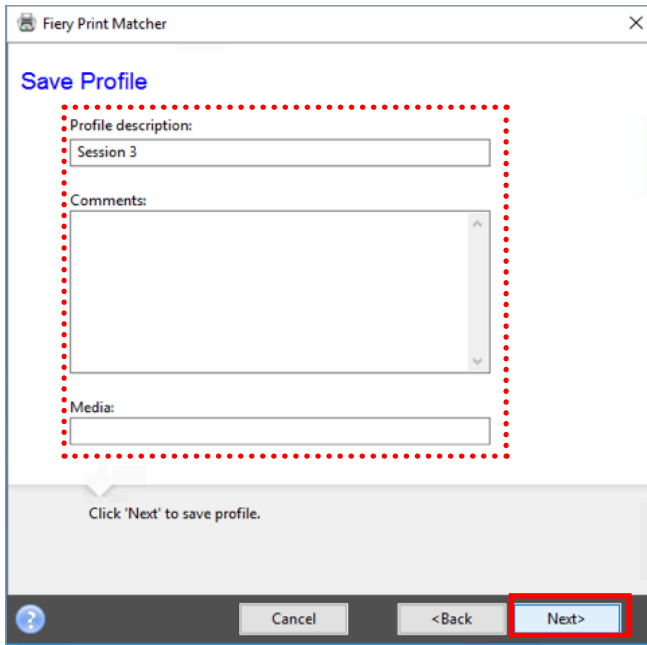
35. Click on the **Settings** pull-down and select **Import Settings...**

36. Navigate to one of the Fiere servers that you are matching and choose a base profile that closely resembles the media that you are using.



37. Once a base profile has been selected make any changes as needed for Gamut mapping and Separation settings (*defaults are usually a good choice unless advanced features are needed*).

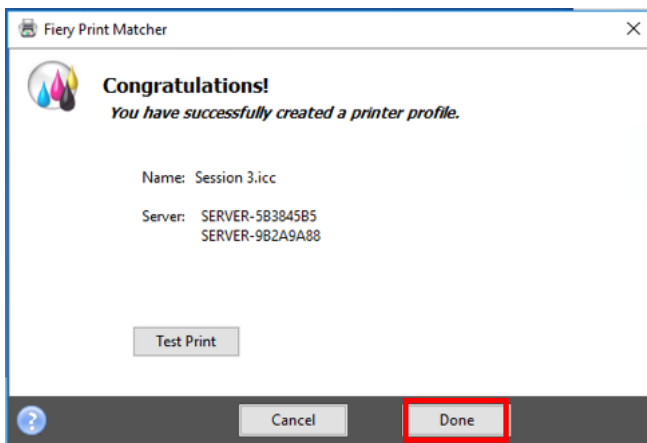
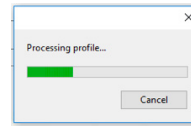
38. Click **Next** to continue.



The 'Save Profile' dialog box in the Fiery Print Matcher application. It contains three input fields: 'Profile description:' with the text 'Session 3', 'Comments:' with a large text area, and 'Media:' with a smaller text area. A red dotted rectangle highlights these three fields. At the bottom, there is a message 'Click 'Next' to save profile.' and three buttons: '?', 'Cancel', and '<Back' and 'Next>'. The 'Next>' button is highlighted with a red rectangle.

39. Fill out Comments and Media as required.  
Rename the final profile description if desired.

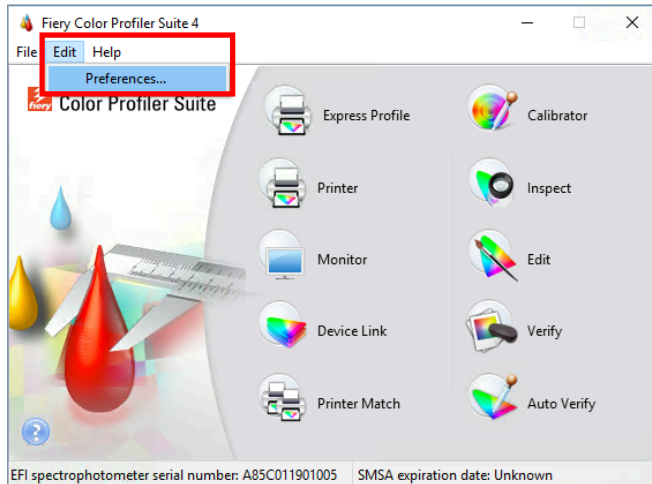
40. Click **Next** to process and install the Print Matcher profiles and calibration sets on each server.



The 'Congratulations!' dialog box in the Fiery Print Matcher application. It displays the message 'Congratulations! You have successfully created a printer profile.' followed by the profile details: 'Name: Session 3.icc' and 'Server: SERVER-5B3845B5 SERVER-9B2A9A88'. There is a 'Test Print' button. At the bottom, there are three buttons: '?', 'Cancel', and 'Done'. The 'Done' button is highlighted with a red rectangle.

41. Click **Done**.

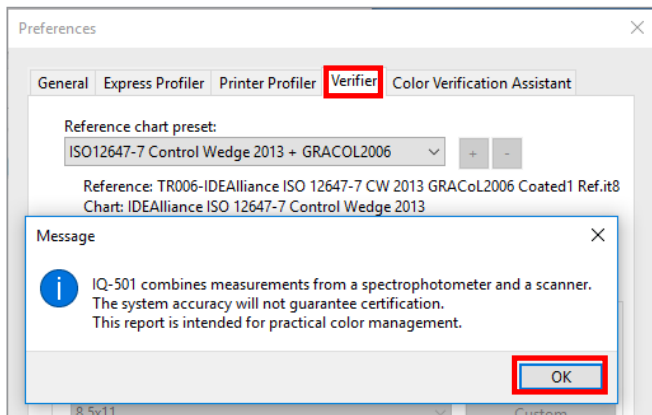
## Fiery Color Verifier with three reference preset choices



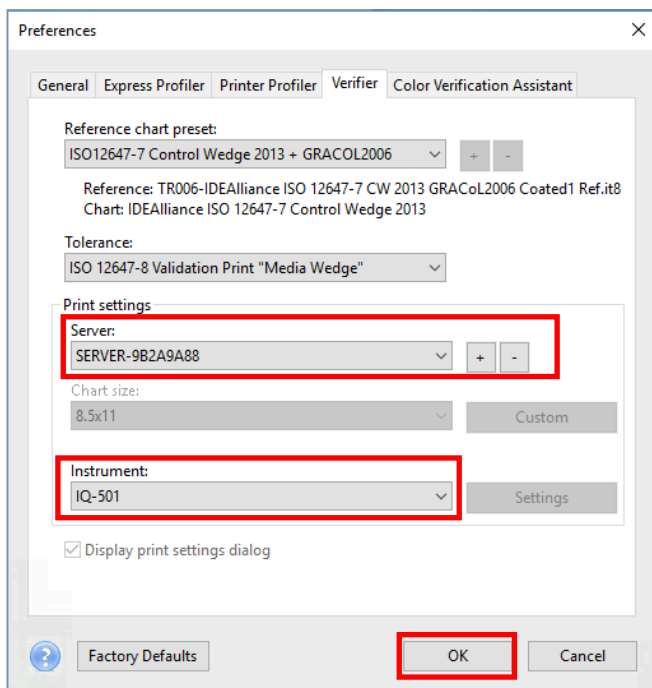
*You must have purchased and installed a license for FCPS to use this feature.*

*The first time you use Fiery Color Verifier with the IQ-501 you will need to set the preferences as follows.*

1. Start **Fiery Color Profiler Suite** (FCPS).
2. From the menu select **Edit>Preferences...**
3. Select the **Verifier** tab from the Preferences window.
4. Read and acknowledge the pop-up message.




5. Select the **Fiery** server. Click on the "+" to discover the Fiery server if not listed.
6. Select the **IQ-501** in the Instrument pull down.
7. Click **OK**.





Fiery Color Verifier

 **Welcome**  
*Verifying color has never been easier!*

Use this module of Fiery Color Profiler Suite to verify the color accuracy.

Select reference preset to measure:  
 012647-7 Control Wedge 2013 + GRACOL2006

Click "Print" to set print settings.  
 Click "Measure" to go directly to measuring module.

[Go directly to Verifier](#)

? Preferences Cancel Measure **Print**

- **Fogra 2.2 media wedge.**
- **Fogra 3.0 media wedge.**
- **ISO12647-7 Control Wedge 2013.**

FieryMeasure

## Patch Layout

Instrument:  
IQ-501

Patch set:  
IDEAlliance ISO 12647-7 Control Wedge 2013

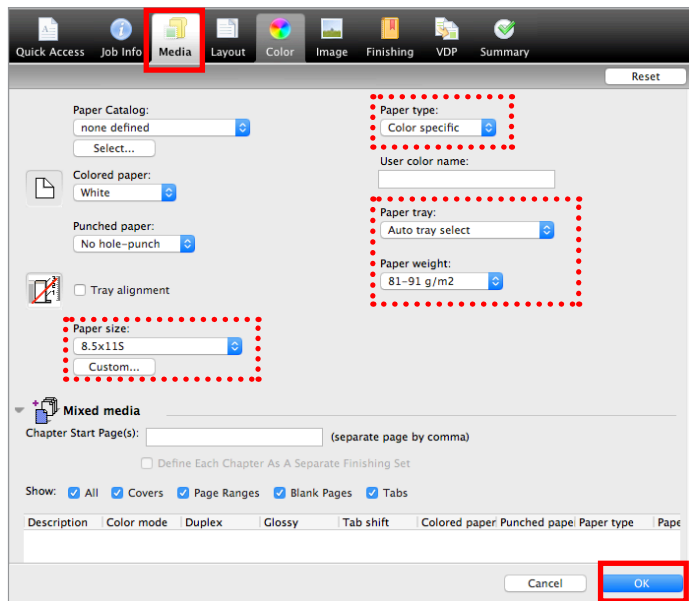
Chart size:  
8.5x11

Custom

Click "Print" to print patch pages on server : 10.100.228.57.

Cancel Back Print...

12. Click **Print** to continue.

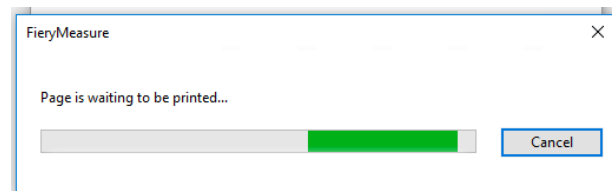


13. The **Fiery Measure** job properties window opens.

14. Select the **Media** tab.

15. Select the media attributes for the media you wish to use.

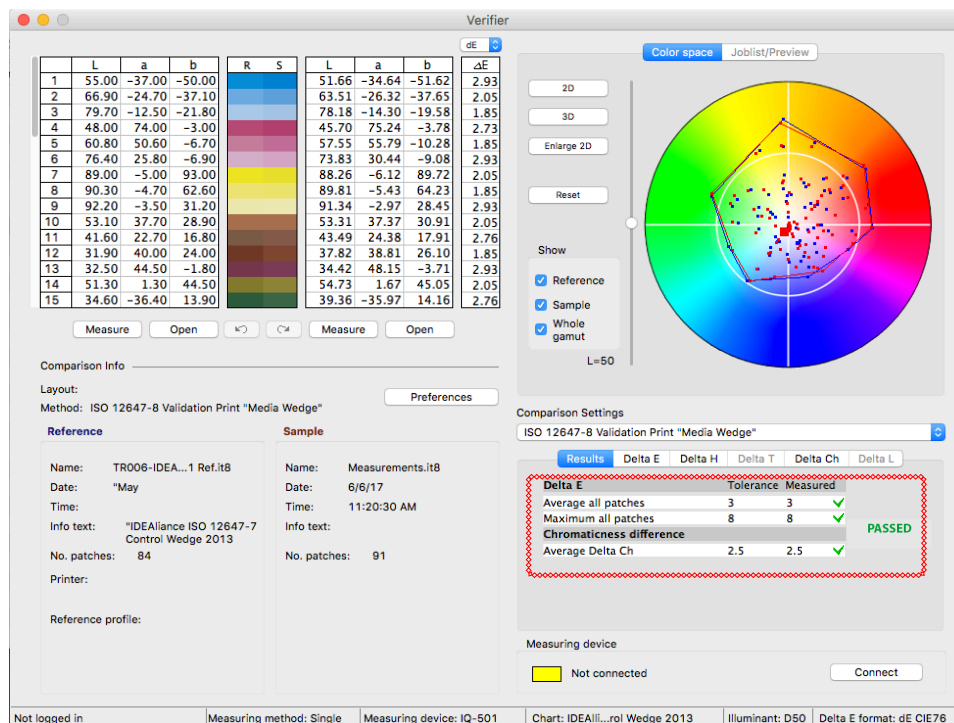
16. Click **OK** to print and measure the selected control strip.



*The results of the Fiery measure module are automatically displayed with the selected control strip.*

17. Click **Next** to continue and verify the measurements with the selected reference.

18. The results are displayed based on predefined tolerances.

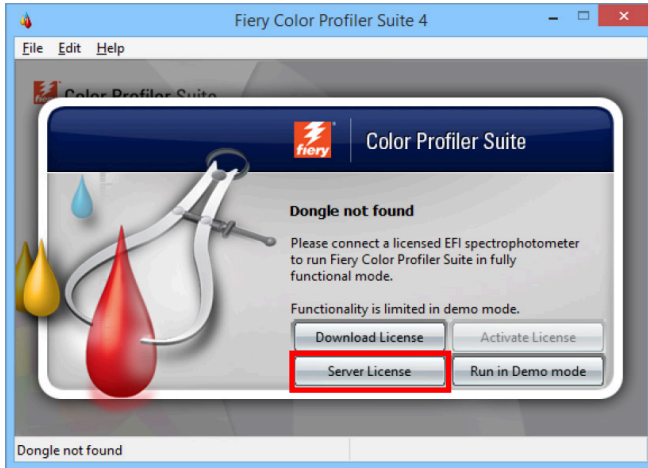




## Activating Fiery Color Profiler Suite with the IQ-501

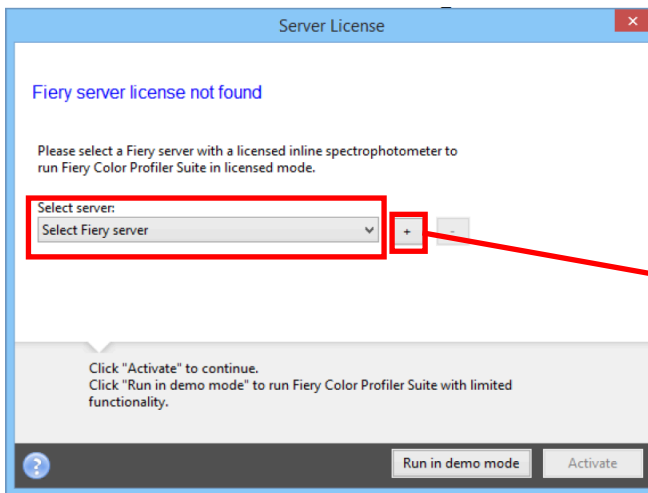
Please contact your sales person or dealer to purchase a Fiery Color Profiler Suite license activation code (LAC).

### Part 1: Retrieving the IQ-501 serial number:

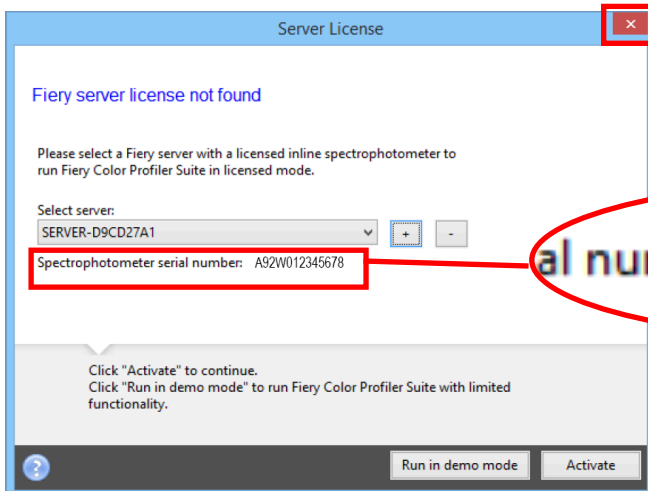
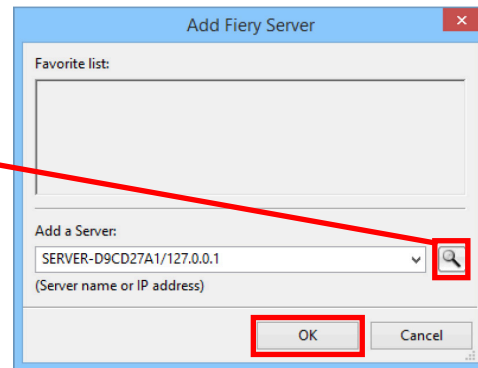


Fiery Color Profiler Suite (FCPS) uses an instrument serial number as the “dongle” to activate the software. To easily retrieve the IQ-501 serial number follow these steps.

1. Make sure that FCPS version 4.9.1 or later is installed on your Fiery server, or if you wish to install on a networked PC or Mac you may do so as well. The procedure is the same.
2. Make sure that there is no licensed instrument attached, for example an ES-2000 or other instrument that already has a license.
3. Start **Fiery Color Profiler Suite** (FCPS) and wait for the **Dongle not found** window.
4. Click on **Server License**.



5. Select the Fiery server from the **Select server** list, or if not there click on the “+” symbol to discover.

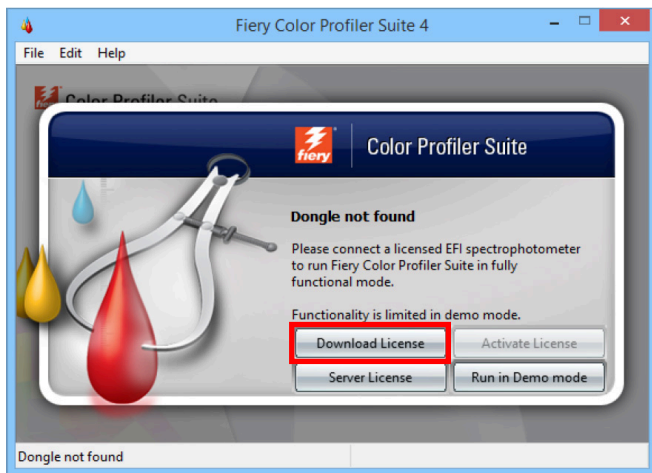


6. Take note of the IQ-501 serial number displayed. You will need to enter this number in a later step.
7. Close this window once the IQ-501 serial number has been written down.

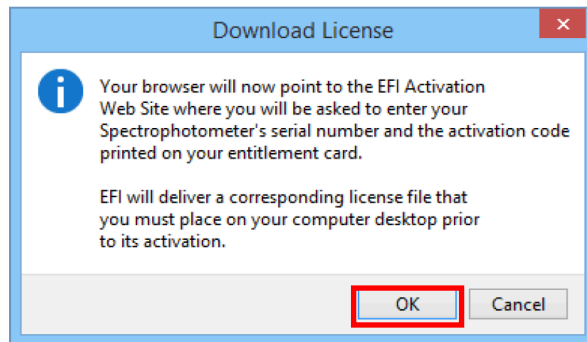
al number: A92W012345678

Please write the serial number here:

### Part 2: Activating the License Activation Code (LAC) with the IQ-501 serial number:



8. Click on Download License, read and acknowledge the pop-up message.

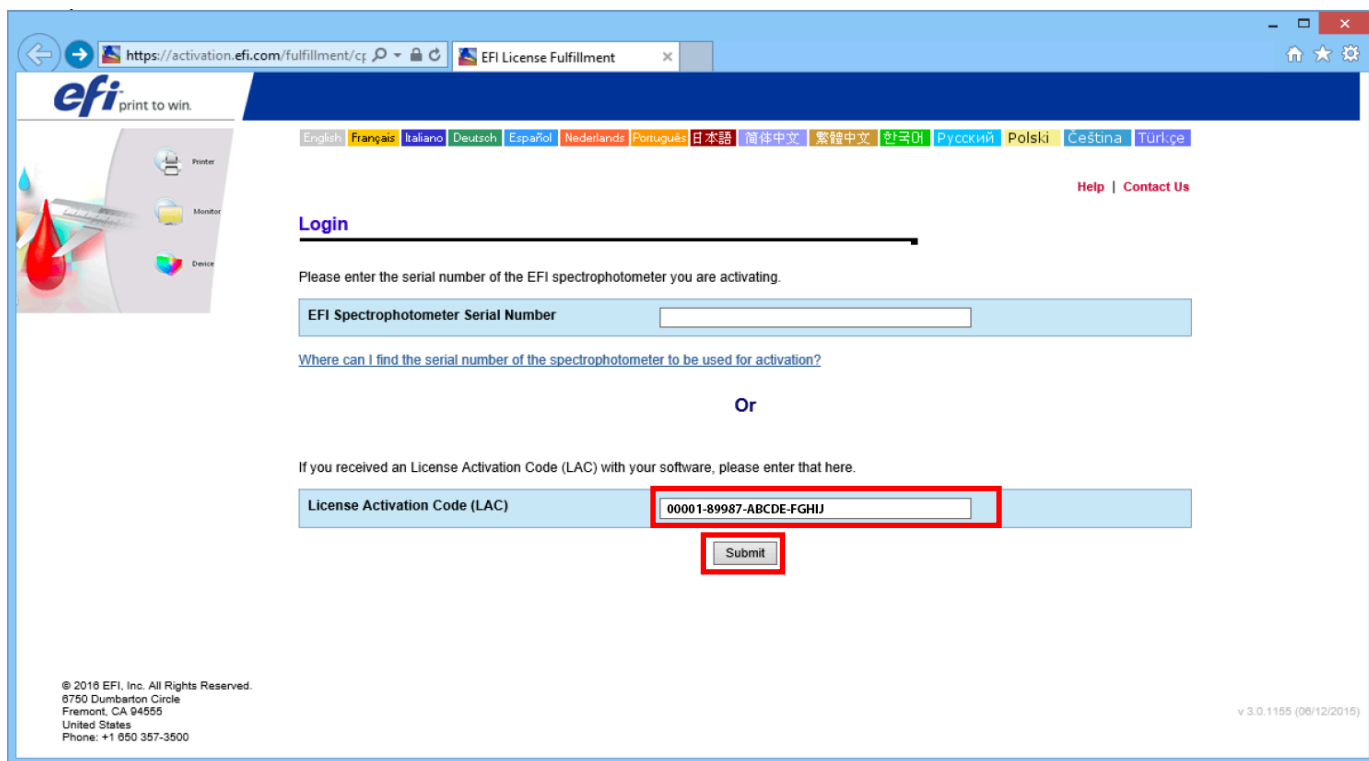


9. You are directed to the EFI fulfillment site for FCPS:

<https://activation.efi.com/fulfillment/cps/>

10. Enter the license activation code (LAC) that you purchased.

11. Click **Submit**.



12. Click **Next>**.

https://activation.efi.com/fulfillment/cf

EFI License Fulfillment

EFI print to win.

Fulfillment Home | Help | Contact Us | Logout

### Entitlement Information

License Activation Code (LAC): 00001-89987-ABCDE-FGHIJ  
Product: Color Profiler Base 4.9

#### Select Items to Fulfill

| Item #                                | Option                | Version | Quantity | Quantity Fulfilled | Duration (days) |
|---------------------------------------|-----------------------|---------|----------|--------------------|-----------------|
| <input checked="" type="checkbox"/> 1 | SW LAC, FIERY CPS 4.X | 4.9     | 1        | 0                  | Permanent       |

Click the **Next>** button to proceed to the next step, <Previous button to go to the previous screen.

<Previous **Next>**

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13. Enter the IQ-501 serial number that you wrote down earlier (Step 7, Page 30) in the **EFI Spectrophotometer** field.

14. Click **Next**.

https://activation.efi.com/fulfillment/cf

EFI License Fulfillment

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### Host Information

License Activation Code (LAC): 00001-89987-ABCDE-FGHIJ  
Product: Color Profiler Base 4.9

Enter your EFI Spectrophotometer below. This identifies one or more pieces of hardware that the license will lock to.

**EFI Spectrophotometer**

Click the **Next>** button to proceed to the next step, <Previous button to go to the previous screen.

<Previous **Next>**

ⓧ indicates a required field

#### Where can I find the serial number of the spectrophotometer to be used for activation?

- The serial number is a 6, 7 or 8 digit number that can be found on the instrument or the instrument cradle:
  - ES-1000: X.XXX-123456.X
  - ES-2000: 1 234 567
  - Konica Minolta KM 5BT: 12345678
  - Konica Minolta KM FD9: 12345678
  - ES-6000: 123456
  - Barbieri Spectro LFP: B123456
  - Barbieri Spectropad: B123456
  - Barbieri Spectro Swing: A123456
  - X-Rite i1iSis/i1iSis XL: 123456

## 15. Click **Generate License**.

https://activation.efi.com/fulfillment/cf

EFI License Fulfillment

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### Confirm Your Selection

Please review the following information carefully.

License Activation Code (LAC): 00001-89987-ABCDE-FGHIJ  
EFI Spectrophotometer : A92W012345678

Item(s) selected for fulfillment

| Item # | Option               | Version | Quantity | Quantity to Fulfill | Duration (days) |
|--------|----------------------|---------|----------|---------------------|-----------------|
| 1      | SW LAC,FIERY CPS 4.X | 4.9     | 1        | 1                   | Permanent       |

Click the **Generate License** button to generate license for the item(s) displayed above, <Previous button to go to the previous screen.

<Previous **Generate License**

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## 16. Click **Save to file**.

*Please follow instructions to save the .lic file that appear (depending on your browser).*

https://activation.efi.com/fulfillment/cf

EFI License Fulfillment

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Fulfillment Home | Help | Contact Us | Logout

### License(s)

License Activation Code (LAC): 00001-89987-ABCDE-FGHIJ  
Product : Color Profiler Base 4.9

A license file has been successfully generated.

You must save the file to the appropriate location on your network in order to use the licensed product(s). Please refer to your manual for the location and instructions on how to install the license file. You may also click the **View License File** button to view the license file.

**Save to File** View License File

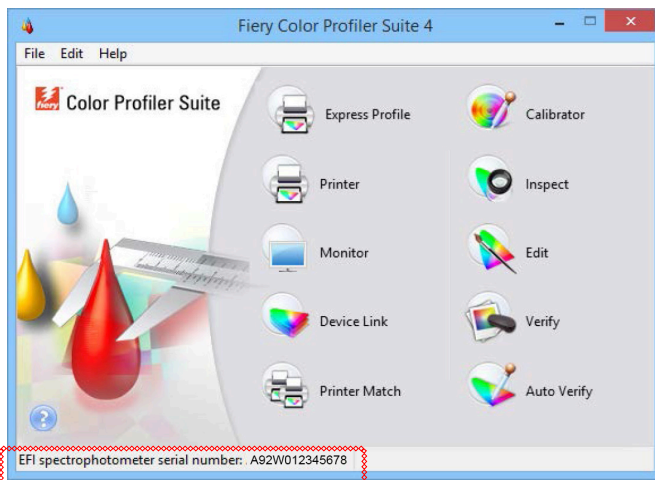
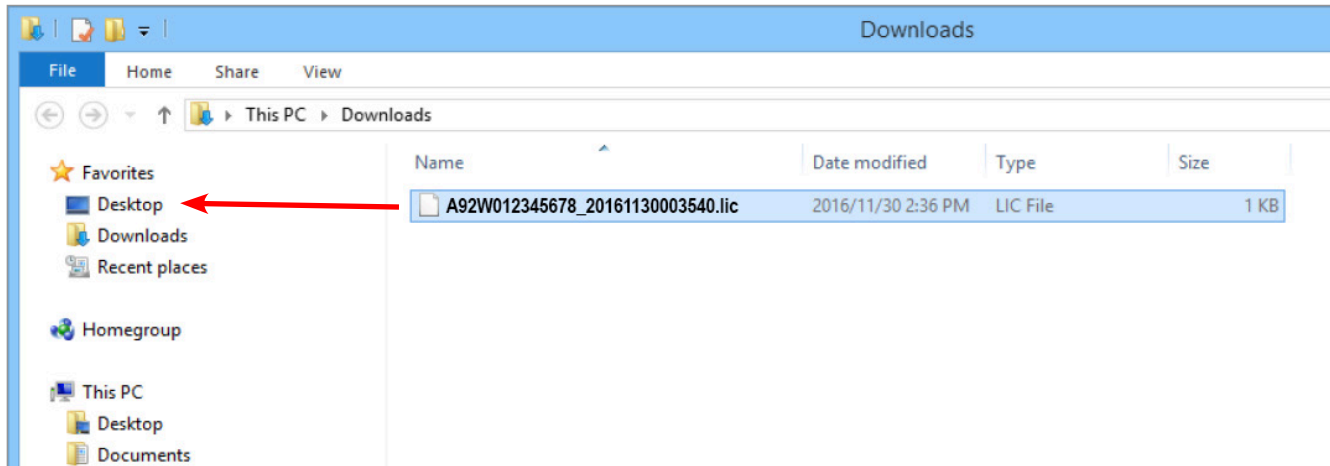
Send by e-mail to  Send Email

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17. Navigate to the downloads folder of your computer (or your chosen location) and copy the **.lic** file to the **desktop**.

*Make sure that the .lic file is on the desktop of the computer where you wish to activate FCPS with the IQ-501.*



18. Close Color Profiler Suite and restart it.

*The .lic file on your desktop will be used to activate your copy of FCPS with the IQ-501.*

19. You are now ready to use the IQ-501 with Fieri Color Profiler Suite!

*Note that FCPS is now licensed using the IQ-501 serial number.*

# EFI fuels success.

From Fiery to super wide inkjet, from the lowest cost per label to the most automated business processes, EFI has everything your company needs to succeed.

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