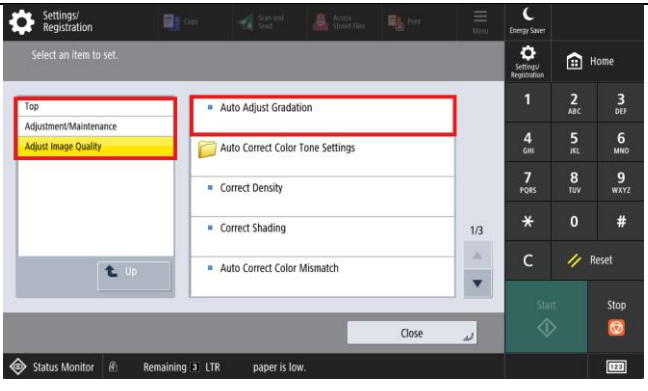
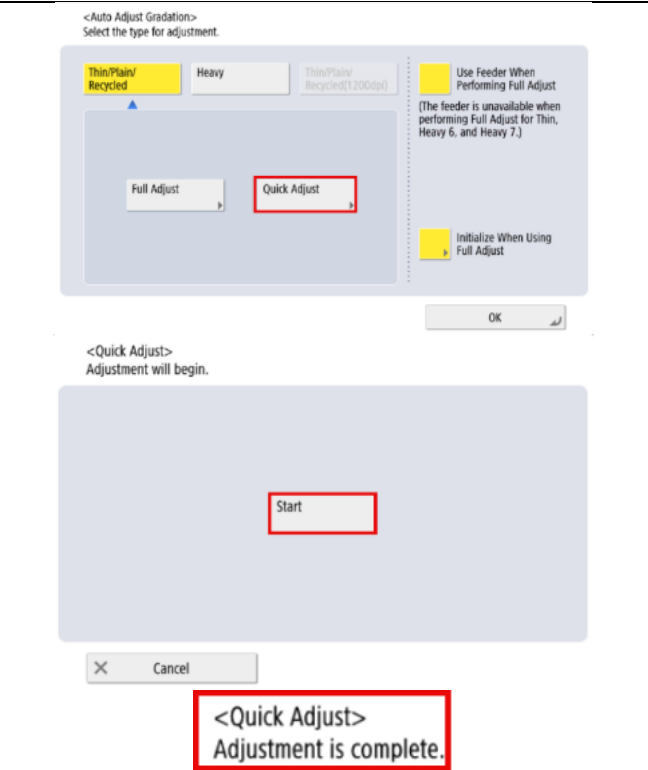
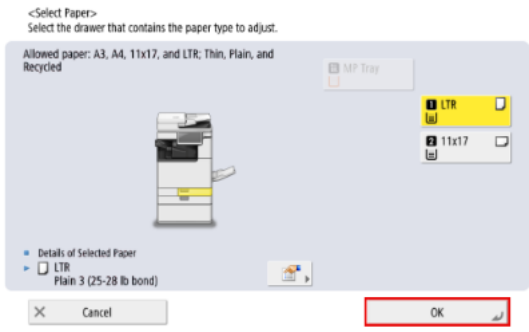
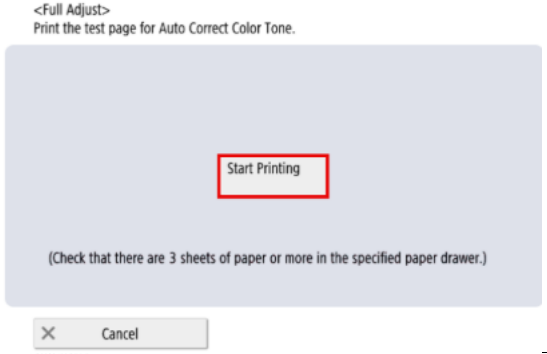
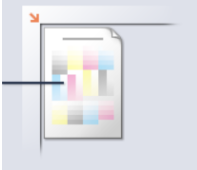
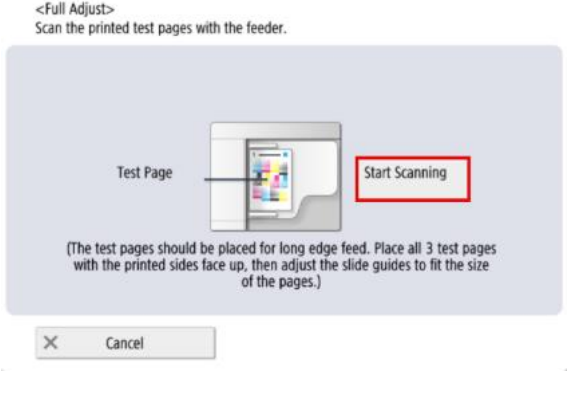


Canon ImageFORCE: Auto Gradation Adjustment

This function is an important initial step in improving color quality for copying and printing. It works by adjusting the toner density applied to the paper, helping to achieve more accurate and vibrant colors. A gradation adjustment may be necessary when working with heavy paper or media, as different thicknesses can affect toner application.

1. From the home screen, select Settings/Registration	
2. Select Adjustment/Maintenance → Adjust Image Quality → Auto Adjust Gradation	
3. Choose the thickness of paper to adjust for: Thin/Plain/Recycled or Heavy - There are two types of Auto Gradation Adjustments: Quick Adjust: A convenient option for a short adjustment. Use this when: - The machine receives frequent calibrations as part of routine maintenance - A color-specific job is approaching - Preparing the machine for linearization before calibrating the Fiery/Controller Full Adjust - Best for significant adjustments when color or image quality needs correction (e.g., when blue appears green) 4. If performing a <u>Quick Adjust</u>: Select Quick Adjust → Start. When completed, it will show <Quick Adjust> Adjustment is complete	

5. If performing a Full Adjust: Ensure Initialize When Using Full Adjust is turned on 6. Select Full Adjust 7. The full Adjust performs linearization by printing and scanning test pages	
8. Select the drawer that contains the paper type to adjust → Select OK	
9. Select Start Printing to print the 3 test pages	
10. Place all 3 test pages in order in the feeder and select Start Scanning 11. If adjusting Thin, Heavy 6, or Heavy 7: Only 1 test page will print. Place the test page face down on the platen glass. Make sure the black bar is at the top edge of the glass 	
12. The adjustment may take a few minutes, when completed the machine shows <Full Adjust> Adjustment is complete 13. Close out the Settings/Registration once completed	