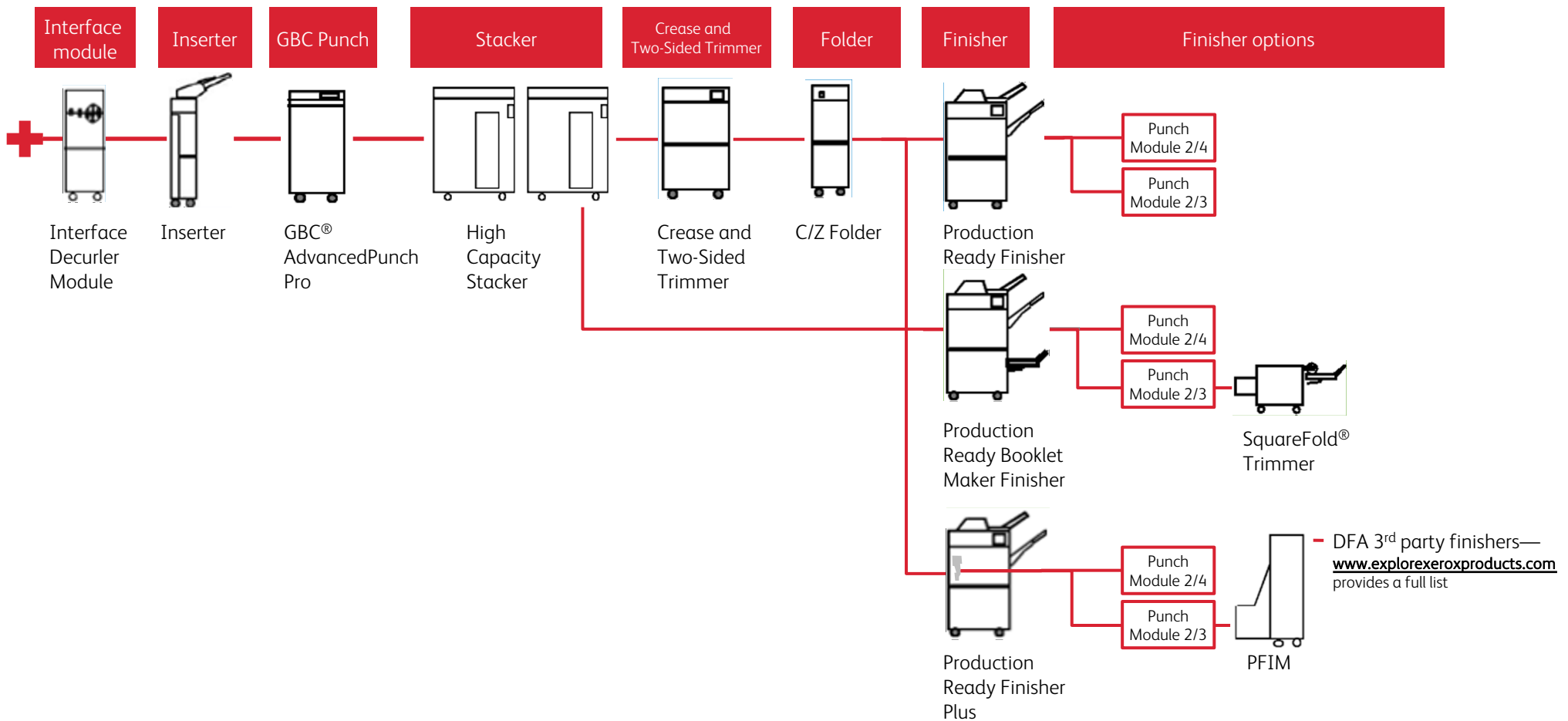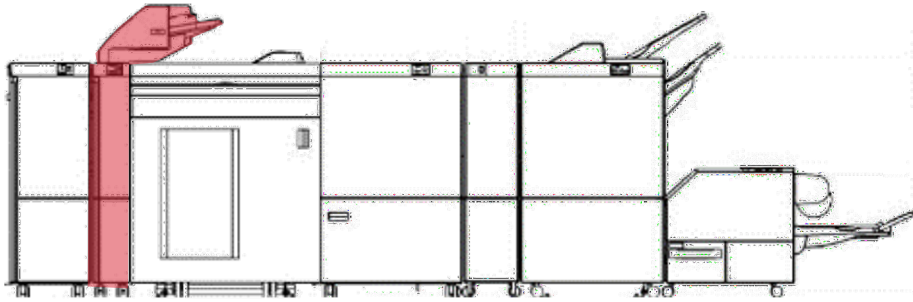# Xerox® Iridesse® Production Press – Modular Finishing Options

Give each job a brilliant finish; Iridesse is configurable with a host of modular finishing options.
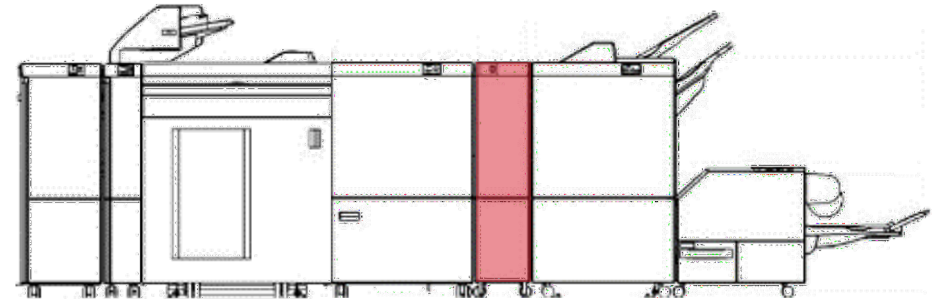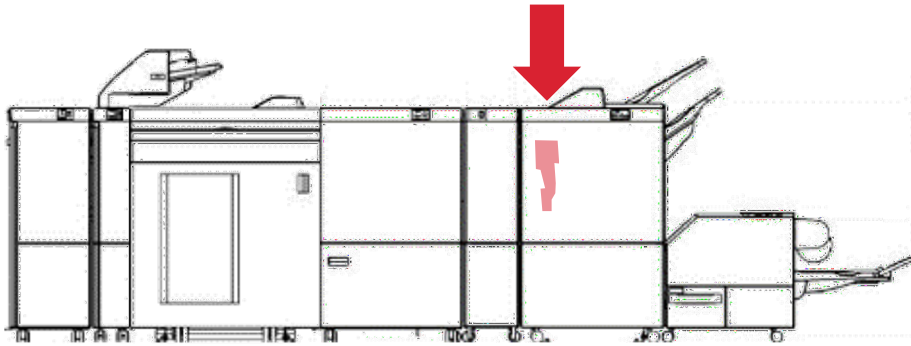The Product Explorer Tool can help you configure the right solution for each scenario.

Interface module	Inserter	GBC Punch	Stacker	Crease and Two-Sided Trimmer	Folder	Finisher	Finisher options

- Interface Decurler Module
- Inserter
- GBC® AdvancedPunch Pro
- High Capacity Stacker
- Crease and Two-Sided Trimmer
- C/Z Folder
- Production Ready Finisher
  - Punch Module 2/4
  - Punch Module 2/3
- Production Ready Booklet Maker Finisher
  - Punch Module 2/4
  - Punch Module 2/3
  - SquareFold® Trimmer
- Production Ready Finisher Plus
  - Punch Module 2/4
  - Punch Module 2/3
  - PFIM
  - DFA 3rd party finishers— **www.explorexeroxproducts.com** provides a full list

Inserter

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	Inserter
Paper stack	250 sheets
Paper size	Smallest: 7.2" x 5.8" 　　　　　182.0 mm x 148.0 mm Largest: 13.0" x 19.2" 　　　　330.2 mm x 488.0 mm
Paper weight	Uncoated/Coated: 52 – 400 gsm*

* Weights above 350 gsm may exhibit degraded handling performance.
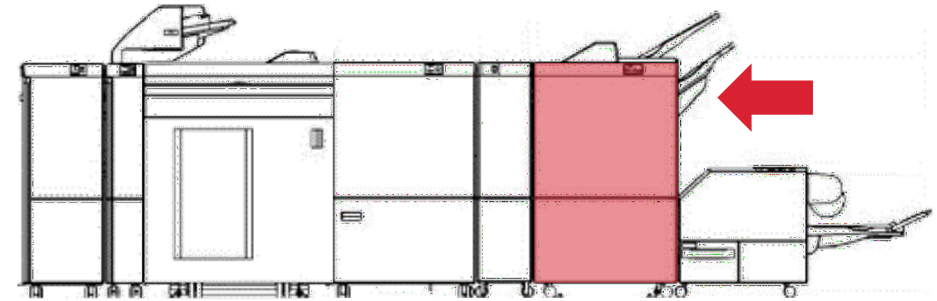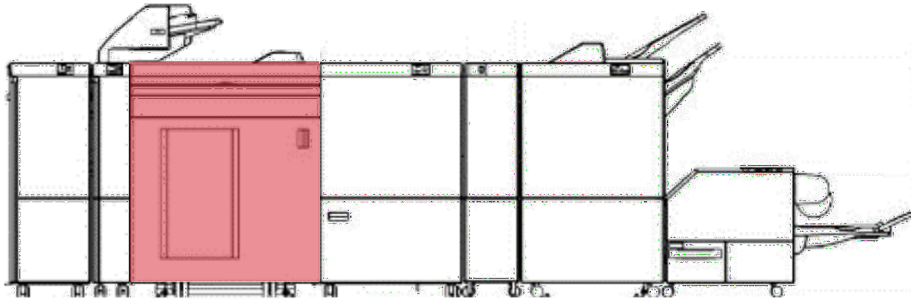
Punch and C/Z Fold Options

Punch

	In Production Ready Finisher (optional)
Types	2/4 hole 2/3 hole Swedish 4H
Paper size	Smallest: 2 hole: 8.0" x 7.17" (203.2 mm x 182.0 mm) 3 hole: 9.65" x 7.17" (254.0 mm x 182.0 mm) 4 hole: 10.5" x 7.17" (267.0 mm x 182.0 mm) Largest: 11.69" x 16.53" (297.0 mm x 431.8 mm)
Paper weight	Uncoated: 52 – 220 gsm Coated: 72 – 220 gsm

C/Z Fold

	Production Ready Finisher (optional)
Types	C fold / Z fold
Paper size	C fold: A4 / Letter Z fold: A4 / Letter Engineering Z fold: B4, A3 / 11" x 17"
Paper weight	Uncoated: 60 – 90 gsm Coated: N/A

Stacking and Stapling

![Xerox logo]

High Capacity Stacker

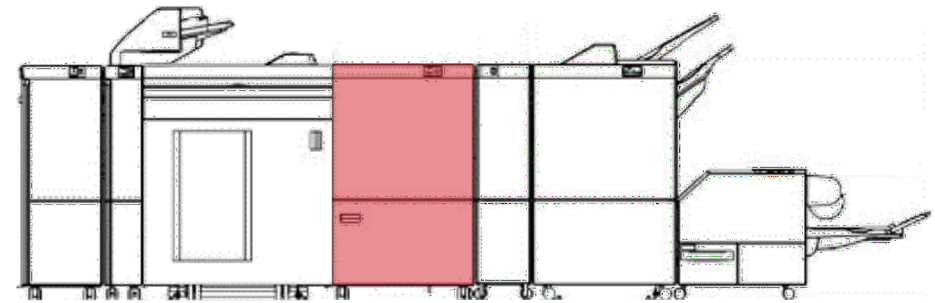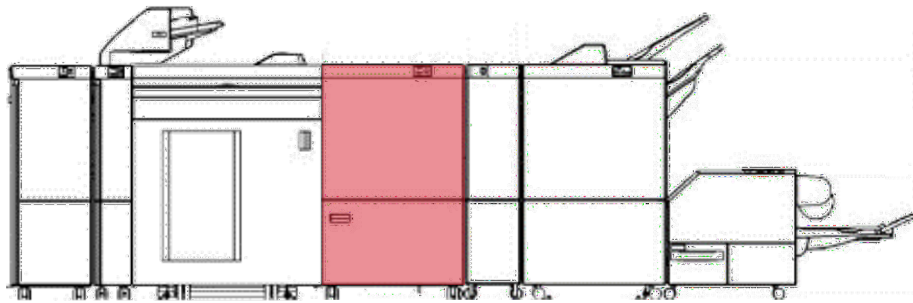|	High Capacity Stacker
Paper stack	500 sheet top tray 5,000 sheet offset stacking XLS (up to 1200 mm) to top tray only
Paper size	**Top Tray**: Smallest: 3.94" x 5.83" (100 mm x 148 mm) Largest: 13.00" x 47.24" (330.2 mm x 1200 mm) **Stacker**: Smallest: 7.99" x 7.17" (203 mm x 182 mm) Largest: 13.00" x 19.21" (330.2 mm x 488 mm)
Paper weight Uncoated/Coated	**Top Tray**: 52 – 400 gsm* **Stacker Offset**: 52 – 360 gsm** **Stacker No offset**: 52 – 400 gsm**
Offset paper size	Smallest: 7.99" X 5.75" (203 mm x 146 mm) Largest: 11.69" x 19.21" (297 mm x 488 mm)

PR Finisher - Stapling and Stacking

	Production Ready Finisher
Paper stack	Uncoated: 100 sheets (90 gsm) Coated: 35 sheets (90 gsm) XLS to top tray only. XLS (up to 1.2 m) to top tray only (does not require HCS)
Paper size	Smallest: 7.17" x 5.75" (182 mm x 146 mm) Largest: 11.69" x 17.01" (297 mm x 432 mm)
Paper weight (Stapling)	Uncoated: 52 – 350 gsm Coated: 72 – 350 gsm
Paper Weight (Stacking only)	Top tray can stack 500 sheets of up to 400 gsm (max 1.2 m) PR Finisher Stacker can stack up to 3,000 sheets XLS to top tray only

*   Weights above 350 gsm may exhibit degraded handling performance.
** Weights above 300 gsm may exhibit degraded handling performance.

Crease and Two-Sided Trimmer

Crease & Trim

Trim	Crease and Two-Sided Trimmer
Trim	6 – 25 mm
Paper size Single Sheet	Smallest: 7.64" x 8.27" (194 x 210 mm SEF) Largest: 13" x 19.2" (330.2 x 488 mm SEF)
Paper size For Multi-Sheet booklet	Smallest: 7.7" x 10.12" (194.0 mm x 257.0 mm) Largest: 13.0" x 19.20" (330.0 mm x 488.0 mm)
Paper weight	Uncoated: 52* – 350 gsm Coated: 52* – 350 gsm

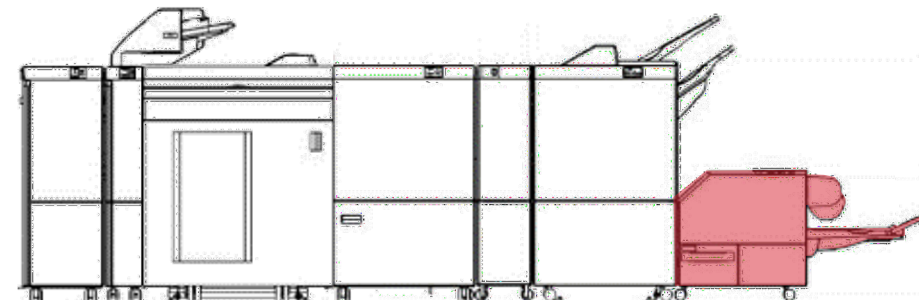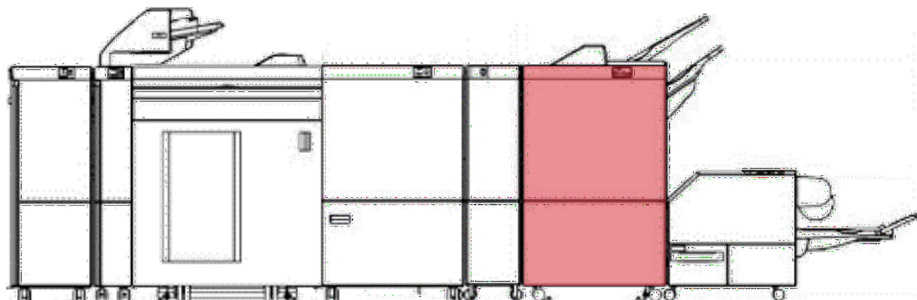| Crease	Crease and Two-Sided Trimmer For Booklets
Number of Creases	1 to 5 creases
Paper size	Smallest: 7.17" x 8.27" (182 x 210 mm SEF) Largest: 13" x 19.2" (330.2 x 488 mm SEF)
Paper weight	Uncoated to Booklet: 60* – 350 gsm Uncoated to Top Tray, DFA: 106 – 350 gsm Coated to Booklet: 60* – 350 gsm Coated to Top Tray, DFA: 60* – 350 gsm

Buffer**

	Crease and Two-Sided Trimmer
Paper size	Smallest: 7.17" x 10.12" (B5S) (182 mm x 257 mm) Largest: 13.0" x 19.2" (330.0 mm x 488.0 mm)
Paper weight	Uncoated: 52 – 150 gsm Coated: N/A

* Weights below 106 gsm may exhibit degraded handling performance.

** Buffer is not an option, but part of the built-in capabilities of the
Crease and Two-Sided Trimmer. It increases productivity when making booklets..

Booklet Making and SquareFold
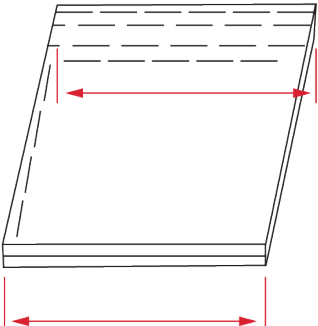
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Booklet Making (without any trim)

	Production Ready Finisher Booklet Maker
Saddle stitch	30 sheets (90 gsm)
Paper size (input)	Smallest: 182.0 mm x 257.0 mm Largest: 330.0 mm x 488.0 mm (13.0" x 19.2")
Paper weight	Uncoated: 60* – 350 gsm Coated: 60* – 350 gsm

* Weights outside of 106-300 gsm may exhibit degraded handling performance.

SquareFold

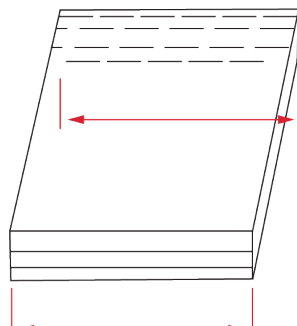|	SquareFold
Face trim	2 – 20 mm
Square fold	Supported

ALIGNS skew tolerances between devices to remove the potential variance between the crease and SQF modules:

Measure both sides of the bottom sheet when the booklet is output.

Staple: [L5-L6] <2 mm
(Achievement rate: 95th percentile within run)

Bi-Fold/Non-staple: [L5-L6] <2 mm
(Achievement rate: 95th percentile within run)

Measure both sides of the bottom sheet when the booklet is output.

Staple: [L7-L8] <2 mm
(Achievement rate: 95th percentile within run)

Bi-Fold/Non-staple: Performance not guaranteed.

Landscape Booklet Configuration

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C. P. Bourg Booklet Maker (BM-e)

	Specifications
Saddle stitch	30 sheets (75 gsm)
Paper size (input)	Smallest: 182.0 mm x 182.0 mm (7.2" x 7.2") Largest: 330.2 mm x 600.0 mm (13.0" x 23.6")
Paper weight	60 – 350 gsm

Finished booklet size

The largest full bleed booklet that can be made is:
322.0 mm tall x 299.5 mm wide*

* Based on minimum sheet count for booklet.

Head Trim
Minimum: 4.0 mm
Maximum: 100 mm

Face Trim
Minimum: 0.5 mm
Maximum: 25 mm

Foot Trim
Minimum: 4.0 mm
Maximum: 100 mm

Plockmatic PowerSquare™ 160

	Specifications
Saddle Stitch	40 sheets (80 gsm)
Paper size (Input)	Smallest: 182.0 mm x 182.0 mm (7.2" x 7.2") Largest: 330.2 mm x 620.0 mm (13.0" x 24.4")
Paper weight	60 – 400 gsm

Finished booklet size

The largest full bleed booklet that can be made is:
318.0 mm tall x 309.0 mm wide*

* Based on minimum sheet count for booklet.

Head Trim
Minimum: 6.0 mm
Maximum: 40 mm

Face Trim
Minimum: 1.0 mm
Maximum: 28 mm

Foot Trim
Minimum: 6.0 mm
Maximum: 40 mm