

# Xerox® Iridesse® Production Press

## Extra Long Sheet

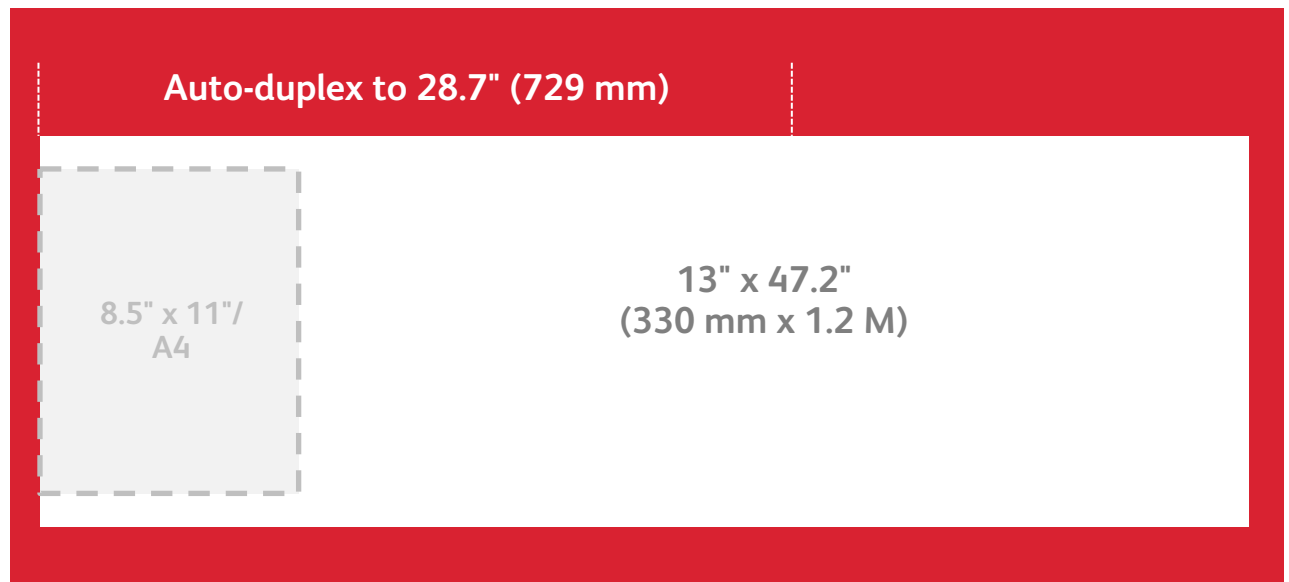
Extra Long Sheets can be run in sizes up to 47.2" (1.2 M).

You can print on long sheets up to 47.2" (1.2 M) using the standard XLS feature on Iridesse.

This feature lets you create Banners, Advertisements, Letter/A4 Landscape Book Covers and Booklets, Calendars, Dust Jackets, and Long Sheet Prints.

### XLS printing specifications include:

- Paper Weight: 55 to 400 gsm
- Maximum Paper Size: 13 x 47.24" (330 mm x 1.2 M)
- The maximum length for Duplex printing is 28.7" (729 mm)



Auto Alignment with the Full Width Array is NOT possible over 28.7" (729 mm)

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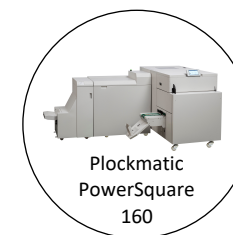
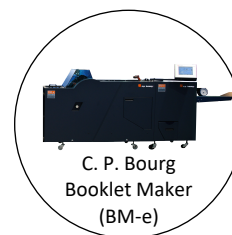
**Input and output for Extra Long Sheets is different than for standard sheet sizes.** Extra Long Sheets cannot feed through any of the paper trays. Instead, they are fed through the Multi-Sheet Inserter (MSI).

Extra Long Sheets may be output to the High Capacity Stacker (HCS) top tray if present or any PR Finisher top tray if no HCS. They may also be seamlessly passed through to the Plockmatic PowerSquare 160 or C. P. Bourg Booklet Maker (BM-e) to finish landscape booklets inline.



Extra Long Sheets can NOT feed through any trays

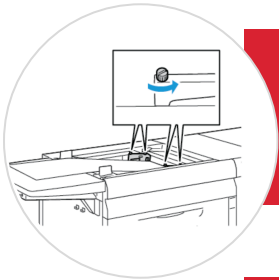
They can use SOME inline finishing functions



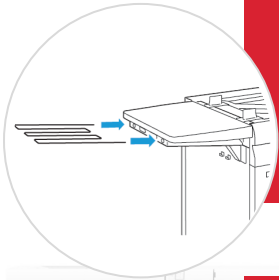
These third-party DFA devices combine with the PR Finisher Plus to deliver landscape booklet finishing (letter/A4) inline

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Extra Long Sheets can be fed and output using different components, depending on the sheet sizes being run.



**STANDARD:** Multi-Sheet Inserter (MSI) and Banner Feeder Guides



**OPTION:** Banner Feeder Extension Kit for sheets over 28.7" (729 mm)



**OPTION:** Xerox® XLS Automatic Feeding Kit

**WITH HCS:** Top tray of HCS

**NO HCS:** PR Finisher Banner Extension Kit

or

**OCT :** Output to OCT



Extra Long Sheets DO feed through the MSI

They DO output to the top trays and some DFA-compliant inline devices via the PR Finisher Plus

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**These limitations should be noted to ensure customer expectations are set appropriately.**

### **INPUT LIMITATIONS BASED ON STANDARD MSI FEEDER:**

**There is the potential for multi-feeds through the MSI.**

- Root cause is MSI rollers fighting against additional static and friction of longer sheets.
- Recommendation for optimal performance is 20 sheets at a time, hand separated and loaded into the MSI (vs. direct from the ream).
- Some stocks may require single sheet at a time feeding.

**Jams and mis-registration may also be more problematic vs. “standard” sizes.**

- Jams, especially for extremely long sheets, will obviously be a challenge to clear sometimes.
- Mis-registration will be greater and more obvious for longer sheets.
- Both of these performance impacts will in general be common across other products in the market.

### **OUTPUT LIMITATIONS:**

**There are no longer output tray limitations for XLS.**

- XLS sheets can now output to any finisher top tray
- If you have HCS and Production Ready Finisher, XLS will automatically go to HCS

Learn more about Extra Long Sheet via our How To and Under the Hood videos on XStream: <https://xerox.ravnur.com/employee/group/20647.aspx>

# Xerox® Iridesse® Production Press Extra Long Sheet

xerox™

The **OPTIONAL Xerox® XLS Automatic Feeding Kit** delivers improved feeding performance for longer runs of Extra Long Sheets.

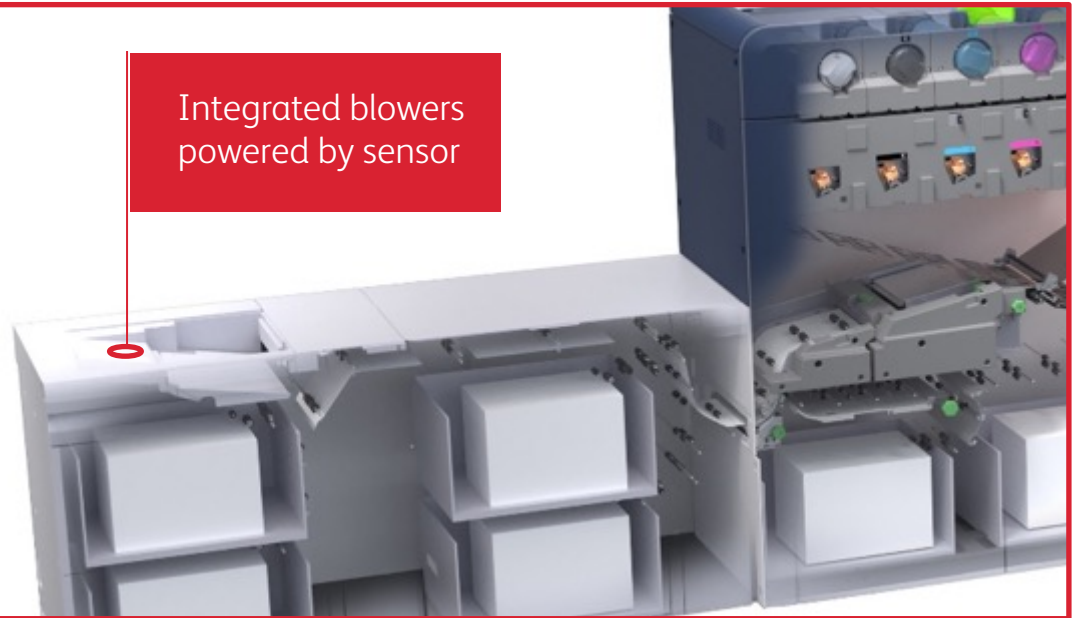
## Achieve true production throughput with XLS sheets

Remove the need to feed challenging XLS stocks—such as silk and coated—manually or in small sets.



One piece install

Integrated blowers powered by sensor



- Kit includes cover with automatic detection blower.
- Blower requires a separate power supply. Blower activates when power is on, and media is placed in tray.
- The kit is a chargeable option for new or current customers looking to upgrade.